SERVICE MANUAL

FISHER

STEREO DOUBLE CASSETTE DECK

CR-W9040

(EUROPE)

142 500 06

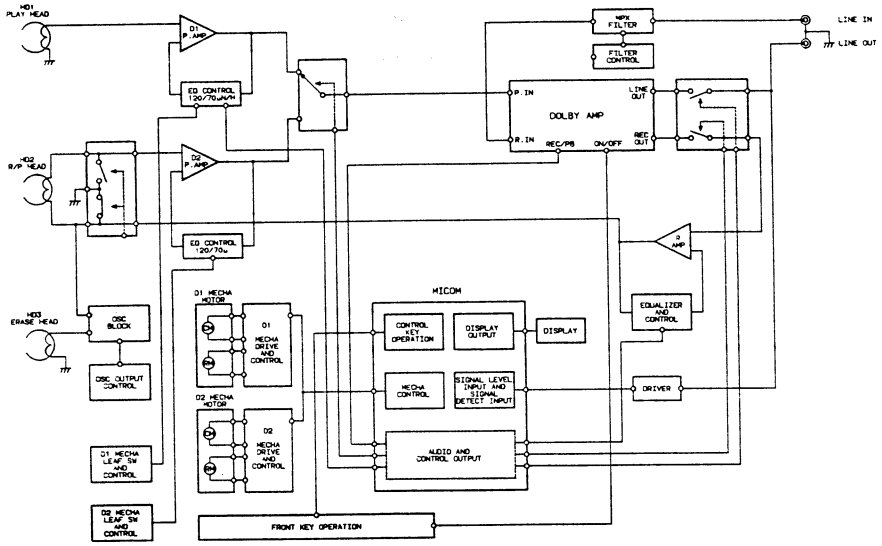
SPECIFICATIONS

·tor	(2) DC Governor
·ssette Loading	(2) Front
Drive System	(4) Capstan
Number of Heads	3
Head Material	Hard Permalloy/Ferrite
Operation	(2) Full Logic Mechanism
Dubbing	Normal/High Speed
Wow & Flutter	0.06% WRMS
Signal-to-Noise Ratio (CCIR Weighted)	
Dolby NR OFF	52dB
Dolby NR ON	62dB
(Dolby is registered trademark of Dolby Laboratories.)	
Erase Ratio	70dB
Channel Separation	40dB
Signal Crosstalk	70dB
Frequency Response 1-7/8 Ips.	
Normal Tape (±3dB)	40Hz ~ 15kHz
CrO_2 Equivalent Tape (±3dB)	40Hz ~ 15kHz
Metal Tape (±3dB)	40Hz ~ 16kHz
Total Harmonic Distortion at 0 VU	0.7%
Fast Forward/Rewind Time (C-60)	110sec.
Level Indicators	(2) L.E.D. Meter
Inputs (Sensitivity/Impedance)	(2) Line 100mV/50kΩ
Outputs (Level at 0 VU/Impedance)	(2) Line 500mV/2.2kΩ
Auto Tape Select	Normal, CrO_2, Metal
Tape Counter	Mechanical
GENERAL	
Power Requirements (50Hz)	AC 220V
Power Consumption	26Watts
Dimensions (WxHxD)	440 x 130 x 285mm
Weight (approx)	5.3kg

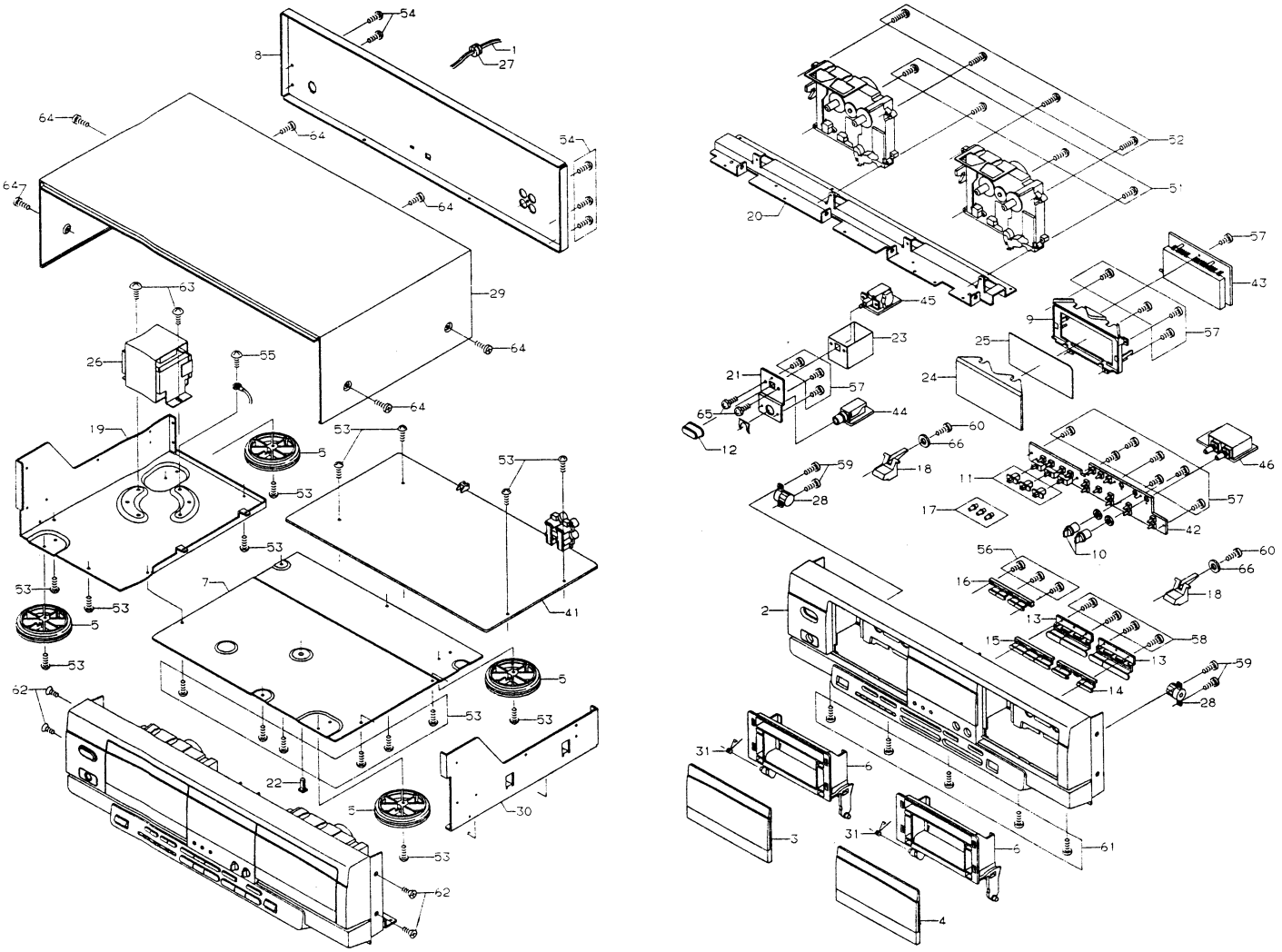
– Specifications and design are subject to change without notice. –

REFERENCE No. WM-570360

FUNCTIONAL BLOCK DIAGRAM



CABINET & CHASSIS EXPLODED VIEW



CABINET & CHASSIS PARTS LIST

Ref. No.	Part No.	Description	Q'ty
PACKAGE			
	620 204 4750	Outer Carton	1
	620 198 1568	Pad,Bottom	1
	620 198 1575	Pad,Top	1
	620 059 6596	Patching Sheet	1
	620 148 8012	Sheet Polyethylene	1
ACCESSORIES			
	620 204 4064	Assy,Poly Cover	1
	620 037 3500	RCA Cord 1000mm Black	1
	620 037 3517	RCA Cord 1000mm Gray	1
	620 057 8783	Bag Fan	1
	620 152 7452	Serial No. Sheet	1
	620 152 2624	Certificate Card	1
	620 204 4040	Instruction Manual	1
	620 190 0316	Connector 2P Assy	1
CABINET			
	620 017 4831	Connect Assy 3P XH [CN1]	1
	620 017 3759	Connect Assy 6P NH [CN2]	1
	620 017 4923	Connect Assy 2P XH [CN3]	1
	620 189 0389	Connector 8P Assy [CN8]	1
	620 189 0372	Connector 8P Assy [CN9]	1
	620 017 3742	Connector 6P Assy [CN10]	1
	620 017 4367	Connector 4P Assy [CN11]	1
	620 020 7690	Connector 3P Assy [CN13]	1
	620 022 2860	Terminal 1P [R101]	1
	620 022 2860	Terminal 1P [R102]	1
	620 022 4611	Ring Terminal 2.5 [R101]	1
	620 022 4611	Ring Terminal 2.5 [R102]	1
	620 017 3667	Connector 1P Assy [W103]	1
	620 017 3667	Connector 1P Assy [W104]	1
	620 024 3261	Wire 3Parallel Assy [W107]	1
	620 125 8424	Wire Band	6
	620 152 7452	Serial No. Sheet	2
1	⚠ 620 023 7550	Power Cord	1
2	620 204 4774	Assy,Cabinet	1
3	620 198 7379	Assy,Panel,Lid,Left	1
4	620 198 7386	Assy,Panel,Lid,Right	1
5	620 198 6969	Assy,Foot	4
6	620 197 9671	Lid,Cassette	2
7	620 198 5344	Plate,Bottom	1
8	620 204 4729	Panel,Rear	1
9	620 198 1421	Panel,FL	1
10	620 198 1490	Knob,Rotary	2
11	620 198 1506	Knob,Slide	3
12	620 198 0622	Button,Power	1
13	620 198 1438	Button,Play	2
14	620 198 1445	Button,Fast	1
15	620 198 1452	Button,REC	1
16	620 198 1469	Button,Pause	1
17	620 198 1476	Button,Small	3
18	620 198 1483	Button,Eject	2
19	620 198 1520	Chassis,Left	1
20	620 198 1537	Chassis,Front	1
21	620 198 1551	Bracket-E,Switch	1
22	620 199 8924	Post,Support,PCB	1
23	620 201 6214	Shield,Power	1
24	620 198 1414	Filter,Clear	1
25	620 198 1513	Filter,FL	1
26	⚠ 620 201 8607	Power Trans,SEV,20VA	1
27	620 053 2136	Bushing (MP4N-4)	1
28	620 083 1789	Gear Eject Assy	2
29	620 185 6156	Cover Top	1
30	620 185 6675	Chassis Right	1
31	620 186 1563	Spring Lid Right	2
41	620 204 4781	Assy,PCB,Main	1
42	620 200 5102	Assy,PCB,Switch	1
43	620 200 5119	Assy,PCB,Meter	1
44	620 200 5126	Assy,PCB,Head Phone	1
45	620 204 2558	Assy,PCB,Power Switch	1
46	620 200 5140	Assy,PCB,Volume Balance	1
51	411 020 5904	SCR S-TPG BRZ 3X10	4
52	411 020 6208	SCR S-TPG BRZ 3X12	4
53	411 020 8004	SCR S-TPG BRZ 3X8	17
54	411 099 9803	SCR S-TPG BRZ 3X8	5
55	411 020 8806	SCR S-TPG BRZ 4X8	1
56	411 021 0601	SCR S-TPG BIN 2X5	3
57	411 021 0809	SCR S-TPG BIN 2X6	15
58	411 021 1202	SCR S-TPG BIN 2X8	4
59	411 021 3107	SCR S-TPG BIN 2.6X8	4
60	411 021 3206	SCR S-TPG BIN 2.6X8	2
61	411 021 6603	SCR S-TPG BIN 3X8	5
62	411 022 1904	SCR S-TPG FLT 2.6X6	4
63	411 024 8406	SCR S-TPG TRS 4X8	2
64	411 130 4507	SCR S-TPG BIN 3X8	6
65	411 003 8908	SCR PAN+SW 3X6	2
66	411 126 4405	WASHER Z 2.6X10X0.5	2

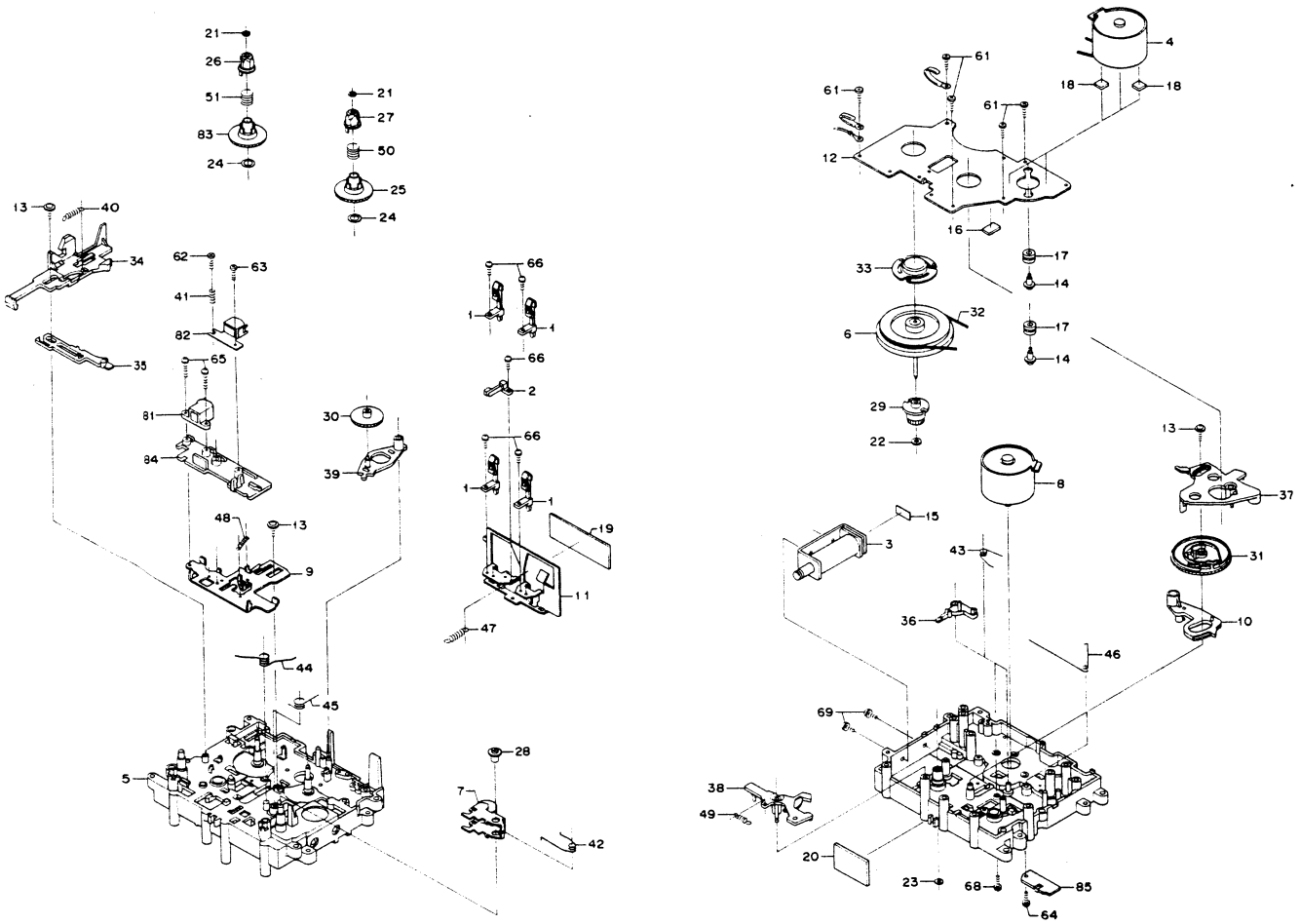
NOTES:

1. Parts order must contain Model Number, Part Number and Description.
2. Ordering quantity of screws and resistors must be multiple of 10 pcs.

PRODUCT SAFETY NOTICE

Each precaution in this manual should be followed during servicing. Components identified with the IEC symbol ⚠ in the parts list and the schematic diagram designate components in which safety can be of special significance. When replacing a component identified with ⚠, use only the replacement parts designated, or parts with the same ratings of resistance, wattage or voltage that are designated in the parts list in this manual. Leakage-current or resistance measurements must be made to determine that exposed parts are acceptably insulated from the supply circuit before returning the product to the customer.

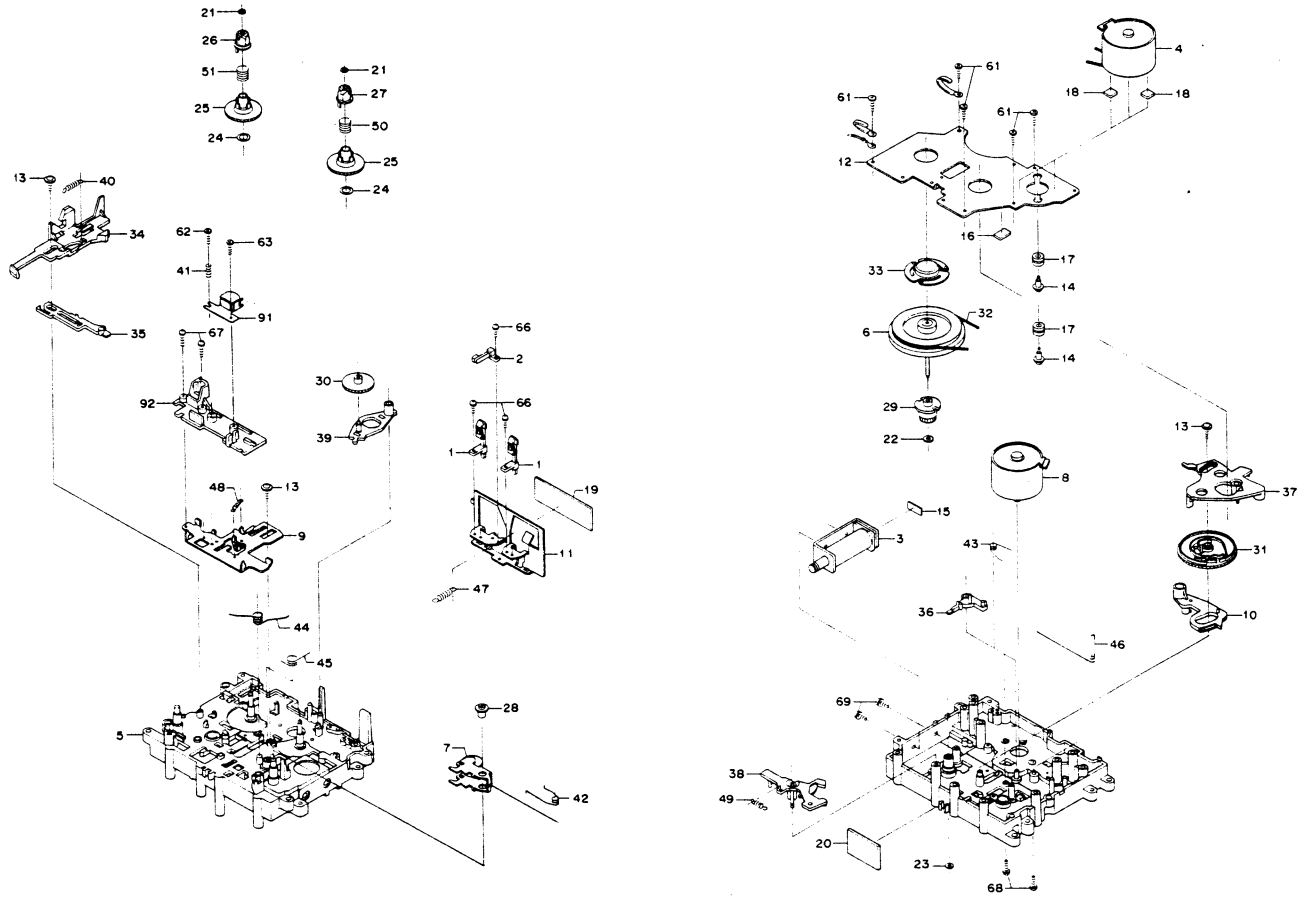
MECHANISM EXPLODED VIEW



MECHANISM PARTS LIST

Ref. No.	Part No.	Description	Q'ty
DECK 1 & DECK 2 SIMILAR PARTS			
	620 125 8103	Lug	2
	620 125 8110	Lug	2
1	620 016 9332	Leaf Switch (METAL) [SW701]	1
1	620 016 9332	Leaf Switch (CASSETTE) [SW702,705]	2
1	620 016 9332	Leaf Switch (CrO_2) [SW703,706]	2
1	620 016 9332	Leaf Switch (INTERLOCK) [SW704]	1
2	620 016 9349	Leaf Switch (STOP) [SW707,708]	2
3	620 029 3624	Plunger [PL1,PL2]	2
4	620 199 5572	Assy,Motor [M1,M2]	2
5	620 081 5864	Chassis Assy	2
6	620 082 6990	Flywheel Assy	2
7	620 083 0546	Arm Pinchroller Assy	2
8	620 191 0483	Gear Motor Assy [M3,M4]	2
9	620 084 2488	Base Slide Assy	2
10	620 085 0902	Lever Assist B Assy	2
11	620 119 1332	Bracket Switch	2
12	620 119 1554	Support Flywheel	2
13	620 122 7277	Screw W/Washer +M2.0X6.0	6
14	620 122 9356	Screw Washer +M2.6X1.5	4
15	620 123 5920	Sheet	2
16	620 123 9072	Cushion	2
17	620 123 9942	Cushion Motor	4
18	620 124 5530	Cushion	4
19	620 124 5950	Cushion	2
20	620 124 7350	Cushion	2
21	620 125 1630	Washer M1.5X3.5X0.4	4
22	620 125 3870	Washer	2
23	620 125 4761	Washer	2
24	620 125 4846	Washer	4
25	620 126 6252	Reel Plate	3
26	620 126 6269	Fin Reel Supply	2
27	620 126 6276	Fin Reel Take UP	2
28	620 126 8492	Bush	2
29	620 127 8118	Gear Flywheel	2
30	620 127 8132	Gear Idler	2
31	620 127 8163	Gear Actuate	2
32	620 128 6526	Belt Drive	2
33	620 129 1254	Thrust Flywheel FWD	2
34	620 130 6033	Rod Eject	2
35	620 130 6040	Rod Eject Base	2
36	620 131 8982	Lever Lock Base	2
37	620 131 9002	Lever REV Select	2
38	620 131 9019	Lever Play Start	2
39	620 132 4914	Arm Idler	2
40	620 136 9489	Spring Tension Arm	2
41	620 137 2526	Spring Azimuth	2
42	620 137 9051	Spring Arm Pinch Right	2
43	620 137 9082	Spring Lever REV Select	2
44	620 137 9099	Spring Lever Base	2
45	620 137 9358	Spring Earth FWD	2
46	620 137 9426	Spring Earth Reel	2
47	620 138 9616	Spring Base	2
48	620 139 1077	Spring Lever Base	2
49	620 139 1121	Spring Lever Start	2
50	620 139 4207	Spring Reel FWD	2
51	620 139 4214	Spring Reel REV	2

MECHANISM EXPLODED VIEW (Continued)



MECHANISM PARTS LIST (Continued)

Ref. No.	Part No.	Description	Q'ty
61	411 021 1806	SCR S-TPG BIN 2.6X10	11
62	411 030 4300	SCR BIN 2X10	2
63	411 030 7707	SCR BIN 2X8	2
64	411 031 1605	SCR BIN 2.6X6	1
65	411 044 6703	SCR PAN+SW 2X10	2
66	411 044 7205	SCR PAN+SW 2X4	8
67	411 044 7908	SCR PAN+SW 2X7	2
68	411 003 8809	SCR PAN+SW 2.6X6	2
69	411 045 5408	SCR PAN+SW 3X5	4

Ref. No.	Part No.	Description	Q'ty
DECK 1 ONLY			
81	620 023 2166	Erase Head [HD3]	1
82	620 023 6416	R/P Head [HD1]	1
83	620 082 8819	Reel Plate Assy	1
84	620 119 7303	Spacer Head	1
85	620 199 8610	Assy,PCB,Photo,Detector	1
86	620 199 8825	PCB,Photo,Connect	1
DECK 2 ONLY			
91	620 023 6287	Play Head [HD2]	1
92	620 119 7310	Spacer Head	1

NOTES:

1. Parts order must contain Model Number, Part Number and Description.
2. Ordering quantity of screws and resistors must be multiple of 10 pcs.

CASSETTE DECK ADJUSTMENT

BEFORE ADJUSTMENT

If the tape surface which contacts the head, the capstan, and the pinch roller, etc., is stained, it will cause unstable running of the tape, wow and flutter, inperfect recording and erasing, deterioration of tonal quality, and the tape jam around the capstan, etc. Occasionally clean each part as follows;

1. Cut off power.
2. Open the cassette lid.
3. Wipe the head, the capstan, and the pinch roller with a cotton swab. If they are excessively stained, clean them with the swab soaked in absolute alcohol or cleaning liquid on the market.

MEASURING INSTRUMENTS REQUIRED

- Dualtrace Oscilloscope
- AC VTVM (AC voltmeter with high impedance)
- Dummy Load (47kΩ)
- Frequency Counter
- Signal Oscillator
- Test Tapes
  - ‡ 10kHz Test Tape (Example: TEAC MTT-114) for Azimuth Adjustment
  - ‡ 3kHz Test Tape (Example: TEAC MTT-111) for Tape Speed Adjustment
  - ‡ 1.5kHz Test Tape (Example: A.BEX TCW-211) for Tape Speed Adjustment
  - ‡ 400Hz Test Tape (Example: TEAC MTT-150) for Playback sensitivity Adjustment
- Test Tape for Recording and Playback Operations
  - ‡ Normal Tape (Example: TDK AC 223)

SWITCH POSITIONS

Unless especially indicated, set each switch as follows;
DOLBY NR Switch ..... OFF

NORMAL TAPE SPEED ADJUSTMENT

1. Connect the dummy load (47kΩ) and the frequency counter to the LINE OUT terminal L.
2. Load Deck 1 with a test tape (Example: TEAC MTT-111) and set it in the playback mode.
3. Adjust the potentiometer inside the capstan drive motor, so that the output becomes 3005Hz~3015Hz.
4. Perform the same adjustment for Deck 2.

HIGH SPEED TAPE SPEED ADJUSTMENT

1. Connect the dummy load (47kΩ) and the frequency counter to the LINE OUT terminal L.
2. Short-circuit TP1 and TP2
3. Load Deck 2 with a test tape (Example: A.BEX TCW-211) and set it in the playback mode.
4. Then adjust P302, so that the output becomes 3010Hz~3050Hz.
5. Load Deck 1 with the same test tape.
6. Adjust P301, so that the difference of Deck 2 frequency should become with in 0~−10Hz.

HEAD AZIMUTH ADJUSTMENT

1. Connect the dummy load (47kΩ) and the dualtrace oscilloscope to the LINE OUT terminals L and R.
2. Load Deck 1 with a test tape (Example: TEAC MTT-114) and set it in the playback mode.
3. Adjust the azimuth adjustment screw, so that the wave forms become maximum on the oscilloscope and the right wave form overlaps with the left one.
4. Perform the same adjustment for Deck 2.

PLAYBACK SENSITIVITY ADJUSTMENT

1. Connect the dummy load (47kΩ) and AC VTVM to the LINE OUT terminal L.
2. Load Deck 1 with a test tape (Example: TEAC MTT-150) and set it in the playback mode.
3. Adjust P103, so that the output of LINE OUT becomes 500mV.
4. Connect AC VTVM to the LINE OUT terminal R and adjust P104, so that the output becomes 500mV.
5. Adjust P101 (L) and P102 (R) following the same procedures as for Deck 1 adjustment.

BIAS ADJUSTMENT

1. Connect the low frequency oscillator to the L side of the LINE IN terminal, and the dummy load (47kΩ) and AC VTVM to the L side of the LINE OUT terminal.
2. Load Deck 1 with a normal tape (Example: TDK AC223) and set it in the recording mode.
3. Set the input level volume control to the maximum position and set the record balance volume control to the center position.
4. Feed the signals of 1kHz and 12.5kHz at 6mV (−44dBs) from the frequency generator into the unit. Then, record the signals on the tape.
5. Play back the recorded signals adjust P105, so that the difference in output of the 1kHz and 12.5kHz signals become ±1.0dB.
6. Adjust P106 for the R side by following the same procedures as described for the L side.

P.C.BOARD PARTS LIST

Ref. No.	Part No.	Description	Q'ty
ASSY,PCB,MAIN			
41	620 204 4781	Assy,PCB,Main	1
	620 017 2455	Pin Jack 4P	1
	620 017 2741	Fuse Clip	4
	620 022 2587	EC Terminal 1P	7
	⚠ 423 005 0507	FUSE 250V T1A [F101,102]	2
	411 020 7700	SCR S-TPG BRZ 3X6	4
	620 031 4763	Wire Wrap Terminal	9
	620 053 8084	Plate Heat Sink	1
	620 053 9241	Plate Heat Sink	1
	620 053 9241	Plate Heat Sink	1
	620 053 9241	Plate Heat Sink	1
CN1	620 021 5923	Plug 3P	1
CN2	620 021 3950	Plug 6P	1
CN3	620 021 1970	Plug 2P	1
CN4	620 021 5954	Plug 6P	1
CN5	620 021 8399	Plug 7P	1
CN6	620 021 8344	Plug 10P	1
CN7	620 022 0132	Plug 12P	1
CN8	620 182 9020	Plug 8P	1
CN9	620 182 9020	Plug 8P	1
CN10	620 021 8610	Plug 6P	1
CN11	620 021 5930	Plug 4P	1
CN12	620 021 4025	Plug 3P	1
CN13	620 021 5923	Plug 3P	1
CN14	620 021 6548	Plug 2P	1
CN17	620 021 5923	Plug 3P	1
F101	620 201 3855	Inductor,Ferrite,105K	1
F102	620 201 3855	Inductor,Ferrite,105K	1
F105	620 189 0419	Dolby MPX Filter	1
F106	620 189 0419	Dolby MPX Filter	1
F107	620 200 1487	Inductor,Ferrite,105K	1
F108	620 200 1487	Inductor,Ferrite,105K	1
P101	620 006 1988	Potentiometer 200B	1
P102	620 006 1988	Potentiometer 200B	1
P103	620 006 1988	Potentiometer 200B	1
P104	620 006 1988	Potentiometer 200B	1
P105	620 006 1933	Potentiometer 100KB	1
P106	620 006 1933	Potentiometer 100KB	1
P301	620 006 1988	Potentiometer 200B	1
P302	620 006 1988	Potentiometer 200B	1
T301	620 028 8996	Bias OSC Coil	1
W301	620 017 9089	Connector 1P Assy	1
X301	620 188 9390	Ceramic OSC 4MH	1
IC301	409 070 4909	IC NJM2068S-D	1
or	409 057 4601	IC UPC4570HA	1
IC302	409 070 4909	IC NJM2068S-D	1
or	409 057 4601	IC UPC4570HA	1
IC303	409 145 8405	IC UPC1330HA	1
IC304	409 030 5908	IC MC14066BCP	1
or	409 051 3501	IC TC4066BP	1
IC305	409 120 7508	IC BU4053B	1
or	409 051 3006	IC TC4053BP	1
IC306	409 119 9803	IC CXA1101P	1
IC307	409 030 5908	IC MC14066BCP	1
or	409 051 3501	IC TC4066BP	1
IC308	409 146 5403	IC CXA1198AP	1
IC309	409 003 9308	IC BU4051B	1
or	409 051 2603	IC TC4051BP	1
IC310	409 039 8306	IC NJM4560D	1
or	409 130 7505	IC BA4560	1
IC311	409 003 0404	IC BA6138	1
IC312	409 195 4709	IC M50941-309SP	1
IC313	409 115 8800	IC TA8121AN	1
IC314	409 115 8800	IC TA8121AN	1
IC315	409 003 8905	IC BU4001B	1
or	409 050 7807	IC TC4001BP	1
IC316	409 145 2809	IC NJM7805FA	1
IC317	409 196 7600	IC NJM7808FA	1
IC318	409 196 7709	IC NJM7908FA	1
DT101	405 037 0205	TR 2SC3860	1
DT102	405 037 0205	TR 2SC3860	1
DT103	405 037 0205	TR 2SC3860	1
DT104	405 037 0205	TR 2SC3860	1
DT105	405 075 8409	TR DTC144TS	1
DT106	405 075 8409	TR DTC144TS	1
DT301	405 001 0309	TR RN1203	1
DT302	405 001 1207	TR RN2203	1
DT303	405 000 6104	TR DTC144ES	1

Ref. No.	Part No.	Description	Q'ty
DT304	405 001 1207	TR RN2203	1
DT305	405 000 6104	TR DTC144ES	1
DT306	405 035 1808	TR RN2205	1
DT307	405 037 0205	TR 2SC3860	1
DT308	405 035 1808	TR RN2205	1
DT309	405 037 0205	TR 2SC3860	1
DT310	405 035 1808	TR RN2205	1
DT311	405 037 0205	TR 2SC3860	1
DT312	405 000 6104	TR DTC144ES	1
DT313	405 000 6104	TR DTC144ES	1
DT314	405 001 0200	TR RN1202	1
DT315	405 001 1207	TR RN2203	1
DT316	405 001 1207	TR RN2203	1
DT317	405 000 6104	TR DTC144ES	1
DT318	405 001 1207	TR RN2203	1
DT319	405 075 8409	TR DTC144TS	1
DT320	405 001 1207	TR RN2203	1
DT321	405 075 8409	TR DTC144TS	1
DT322	405 001 1207	TR RN2203	1
DT323	405 001 0309	TR RN1203	1
DT324	405 001 0309	TR RN1203	1
DT325	405 001 1207	TR RN2203	1
DT326	405 001 0309	TR RN1203	1
FE101	405 040 0605	TR 2SK222-C	1
or	405 026 9004	TR 2SK222-D	1
FE102	405 040 0605	TR 2SK222-C	1
or	405 026 9004	TR 2SK222-D	1
Q101	405 018 0200	TR 2SC3331-U	1
Q102	405 018 0200	TR 2SC3331-U	1
Q103	405 018 0200	TR 2SC3331-U	1
Q104	405 018 0200	TR 2SC3331-U	1
Q105	405 004 4502	TR 2SA608-F-NP-AA	1
Q106	405 004 4502	TR 2SA608-F-NP-AA	1
Q107	405 004 4502	TR 2SA608-F-NP-AA	1
Q108	405 004 4502	TR 2SA608-F-NP-AA	1
Q109	405 008 7004	TR 2SB808-G	1
Q110	405 008 7004	TR 2SB808-G	1
Q111	405 008 7004	TR 2SB808-G	1
Q112	405 008 7004	TR 2SB808-G	1
Q301	405 018 7209	TR 2SC3708-S	1
Q302	405 004 4502	TR 2SA608-F-NP-AA	1
Q303	405 008 6700	TR 2SB808-F	1
Q304	405 008 6700	TR 2SB808-F	1
Q305	405 019 2708	TR 2SC536-F-NP-AA	1
Q306	405 004 4502	TR 2SA608-F-NP-AA	1
Q307	405 095 1602	TR 2SD2061-E	1
or	405 095 1701	TR 2SD2061-F	1
D101	407 061 2200	DIODE 1SS254-TA	1
or	407 007 9904	DIODE GMA01-BT	1
D102	407 061 2200	DIODE 1SS254-TA	1
or	407 007 9904	DIODE GMA01-BT	1
D301	407 005 3805	DIODE DS442-BT	1
D302	407 061 2200	DIODE 1SS254-TA	1
or	407 007 9904	DIODE GMA01-BT	1
D303	407 061 2200	DIODE 1SS254-TA	1
or	407 007 9904	DIODE GMA01-BT	1
D304	407 061 2200	DIODE 1SS254-TA	1
or	407 007 9904	DIODE GMA01-BT	1
D305	407 061 2200	DIODE 1SS254-TA	1
or	407 007 9904	DIODE GMA01-BT	1
D306	407 061 2200	DIODE 1SS254-TA	1
or	407 007 9904	DIODE GMA01-BT	1
D307	407 061 2200	DIODE 1SS254-TA	1
or	407 007 9904	DIODE GMA01-BT	1
D309	407 124 8606	DIODE RB721QT-77	1
or	407 124 8606	DIODE RB721Q	1
or	407 008 7206	DIODE MA700	1
D310	407 005 3805	DIODE DS442-BT	1
D311	407 061 2200	DIODE 1SS254-TA	1
or	407 007 9904	DIODE GMA01-BT	1
D312	407 061 2200	DIODE 1SS254-TA	1
or	407 007 9904	DIODE GMA01-BT	1
D313	407 061 2200	DIODE 1SS254-TA	1
or	407 007 9904	DIODE GMA01-BT	1
D314	407 061 2200	DIODE 1SS254-TA	1
or	407 007 9904	DIODE GMA01-BT	1
D315	407 005 3805	DIODE DS442-BT	1
D316	407 061 2200	DIODE 1SS254-TA	1
or	407 007 9904	DIODE GMA01-BT	1

P.C.BOARD PARTS LIST (Continued)

Ref. No.	Part No.	Description	Q'ty
D317	407 061 2200	DIODE 1SS254-TA	1
or	407 007 9904	DIODE GMA01-BT	1
D318	407 005 3805	DIODE DS442-BT	1
D319	407 005 3805	DIODE DS442-BT	1
D320	407 005 3805	DIODE DS442-BT	1
D321	407 061 2200	DIODE 1SS254-TA	1
or	407 007 9904	DIODE GMA01-BT	1
D322	407 061 2200	DIODE 1SS254-TA	1
or	407 007 9904	DIODE GMA01-BT	1
D323	407 061 2200	DIODE 1SS254-TA	1
or	407 007 9904	DIODE GMA01-BT	1
D324	407 061 2200	DIODE 1SS254-TA	1
or	407 007 9904	DIODE GMA01-BT	1
D325	407 005 8602	DIODE ERA15-02	1
D326	407 049 9405	ZENER DIODE GZA20X	1
D327	407 050 4802	ZENER DIODE GZA5.1Y-BT	1
D328	407 005 8602	DIODE ERA15-02	1
D329	407 005 8602	DIODE ERA15-02	1
D330	407 005 8602	DIODE ERA15-02	1
D331	407 005 8602	DIODE ERA15-02	1
D332	407 049 6107	ZENER DIODE GZA11Z-BT	1
D333	407 005 8602	DIODE ERA15-02	1
D334	407 005 8602	DIODE ERA15-02	1
D335	407 005 3805	DIODE DS442-BT	1
D336	407 061 2200	DIODE 1SS254-TA	1
or	407 007 9904	DIODE GMA01-BT	1
D337	407 061 2200	DIODE 1SS254-TA	1
or	407 007 9904	DIODE GMA01-BT	1
D338	407 005 8602	DIODE ERA15-02	1
D339	407 124 8606	DIODE RB721QT-77	1
or	407 124 8606	DIODE RB721Q	1
or	407 008 7206	DIODE MA700	1
D340	407 124 8606	DIODE RB721QT-77	1
or	407 124 8606	DIODE RB721Q	1
or	407 008 7206	DIODE MA700	1
D341	407 061 2200	DIODE 1SS254-TA	1
or	407 007 9904	DIODE GMA01-BT	1
D342	407 061 2200	DIODE 1SS254-TA	1
or	407 007 9904	DIODE GMA01-BT	1
C101	403 070 7502	CERAMIC 150P K 50V	1
C102	403 070 7502	CERAMIC 150P K 50V	1
C103	403 074 9007	CERAMIC 680P K 50V	1
C104	403 074 9007	CERAMIC 680P K 50V	1
C105	403 068 9105	CERAMIC 100P K 50V	1
C106	403 068 9105	CERAMIC 100P K 50V	1
C107	403 039 7901	ELECT 100U M 10V	1
C108	403 039 7901	ELECT 100U M 10V	1
C109	403 057 0908	POLYESTER 0.01U K 50V	1
C110	403 057 0908	POLYESTER 0.01U K 50V	1
C111	403 051 2007	ELECT 4.7U M 50V	1
C112	403 051 2007	ELECT 4.7U M 50V	1
C113	403 075 4308	CERAMIC 820P K 50V	1
C114	403 075 4308	CERAMIC 820P K 50V	1
C115	403 068 9105	CERAMIC 100P K 50V	1
C116	403 068 9105	CERAMIC 100P K 50V	1
C117	403 039 7901	ELECT 100U M 10V	1
C118	403 039 7901	ELECT 100U M 10V	1
C119	403 057 0908	POLYESTER 0.01U K 50V	1
C120	403 057 0908	POLYESTER 0.01U K 50V	1
C121	403 051 2007	ELECT 4.7U M 50V	1
C122	403 051 2007	ELECT 4.7U M 50V	1
C123	403 057 6306	POLYESTER 1200P K 50V	1
C124	403 057 6306	POLYESTER 1200P K 50V	1
C127	403 051 2007	ELECT 4.7U M 50V	1
C128	403 051 2007	ELECT 4.7U M 50V	1
C129	403 072 7906	CERAMIC 330P K 50V	1
C130	403 072 7906	CERAMIC 330P K 50V	1
C131	403 051 2007	ELECT 4.7U M 50V	1
C132	403 051 2007	ELECT 4.7U M 50V	1
C133	403 068 9105	CERAMIC 100P K 50V	1
C134	403 068 9105	CERAMIC 100P K 50V	1
C135	403 042 0302	ELECT 10U M 16V	1
C136	403 042 0302	ELECT 10U M 16V	1
C137	403 060 6607	POLYESTER 3300P K 50V	1
C138	403 060 6607	POLYESTER 3300P K 50V	1
C139	403 060 1008	POLYESTER 2700P K 50V	1
C140	403 060 1008	POLYESTER 2700P K 50V	1
C141	403 063 6208	POLYESTER 8200P K 50V	1
C142	403 063 6208	POLYESTER 8200P K 50V	1

Ref. No.	Part No.	Description	Q'ty
C145	403 051 2007	ELECT 4.7U M 50V	1
C146	403 051 2007	ELECT 4.7U M 50V	1
C147	403 049 1609	ELECT 1U M 50V	1
C148	403 049 1609	ELECT 1U M 50V	1
C149	403 042 0302	ELECT 10U M 16V	1
C150	403 042 0302	ELECT 10U M 16V	1
C151	403 051 2007	ELECT 4.7U M 50V	1
C152	403 051 2007	ELECT 4.7U M 50V	1
C153	403 073 6502	CERAMIC 470P K 50V	1
C154	403 073 6502	CERAMIC 470P K 50V	1
C155	403 073 6502	CERAMIC 470P K 50V	1
C156	403 073 6502	CERAMIC 470P K 50V	1
C157	403 071 5903	CERAMIC 220P K 50V	1
C158	403 071 5903	CERAMIC 220P K 50V	1
C159	403 048 7602	ELECT 0.47U M 50V	1
C160	403 048 7602	ELECT 0.47U M 50V	1
C161	403 048 7602	ELECT 0.47U M 50V	1
C162	403 048 7602	ELECT 0.47U M 50V	1
C163	403 074 9007	CERAMIC 680P K 50V	1
C164	403 074 9007	CERAMIC 680P K 50V	1
C165	403 059 6601	POLYESTER 0.022U K 50V	1
C166	403 059 6601	POLYESTER 0.022U K 50V	1
C167	403 049 1609	ELECT 1U M 50V	1
C168	403 049 1609	ELECT 1U M 50V	1
C169	403 040 8508	ELECT 33U M 10V	1
C170	403 040 8508	ELECT 33U M 10V	1
C171	403 068 9105	CERAMIC 100P K 50V	1
C172	403 068 9105	CERAMIC 100P K 50V	1
C301	403 040 4807	ELECT 220U M 10V	1
C302	403 040 4807	ELECT 220U M 10V	1
C303	403 040 4807	ELECT 220U M 10V	1
C304	403 040 4807	ELECT 220U M 10V	1
C305	403 051 2007	ELECT 4.7U M 50V	1
C306	403 040 4807	ELECT 220U M 10V	1
C307	403 041 3304	ELECT 47U M 10V	1
C308	403 041 0303	ELECT 330U M 10V	1
C309	403 041 0303	ELECT 330U M 10V	1
C310	403 042 0302	ELECT 10U M 16V	1
C311	403 159 7300	ELECT 0.68U M 50V	1
C313	403 159 7300	ELECT 0.68U M 50V	1
C314	403 040 0403	ELECT 1000U M 10V	1
C315	403 041 5704	ELECT 470U M 10V	1
C316	403 039 7901	ELECT 100U M 10V	1
C317	403 039 7901	ELECT 100U M 10V	1
C318	403 083 2105	POLYPRO 0.01U J 250V	1
C319	403 057 0908	POLYESTER 0.01U K 50V	1
C320	403 057 0908	POLYESTER 0.01U K 50V	1
C321	403 042 3600	ELECT 100U M 16V	1
C325	403 043 1100	ELECT 220U M 16V	1
C326	403 039 2906	ELECT 47U M 6.3V	1
C328	403 041 0303	ELECT 330U M 10V	1
C330	403 071 5903	CERAMIC 220P K 50V	1
C331	403 004 0500	CERAMIC 0.047U K 25V	1
C332	403 071 5903	CERAMIC 220P K 50V	1
C333	403 004 0500	CERAMIC 0.047U K 25V	1
C334	403 051 2007	ELECT 4.7U M 50V	1
C335	403 039 7901	ELECT 100U M 10V	1
C336	403 051 2007	ELECT 4.7U M 50V	1
C337	403 039 7901	ELECT 100U M 10V	1
C338	403 041 0303	ELECT 330U M 10V	1
C339	403 041 3304	ELECT 47U M 10V	1
C340	403 068 9105	CERAMIC 100P K 50V	1
C341	403 049 1609	ELECT 1U M 50V	1
C341	403 051 3905	ELECT 47U M 50V	1
C342	403 072 2703	CERAMIC 0.022U Z 50V	1
C343	403 072 2703	CERAMIC 0.022U Z 50V	1
C344	403 072 2703	CERAMIC 0.022U Z 50V	1
C345	403 045 0606	ELECT 100U M 25V	1
C346	403 052 8107	ELECT 100U M 35V	1
C347	403 045 2907	ELECT 1000U M 25V	1
C348	404 012 4801	ELECT 2200U M 25V	1
C349	403 043 1100	ELECT 220U M 16V	1
C350	403 042 3501	ELECT 100U M 16V	1
C351	403 041 3304	ELECT 47U M 10V	1
C352	403 004 0500	CERAMIC 0.047U K 25V	1
C353	403 040 4807	ELECT 220U M 10V	1
C354	403 004 0500	CERAMIC 0.047U K 25V	1
C355	403 040 4807	ELECT 220U M 10V	1
C356	403 004 0500	CERAMIC 0.047U K 25V	1

P.C.BOARD PARTS LIST (Continued)

Ref. No.	Part No.	Description		Q'ty
R366	401 025 7102	CARBON	22 JA 1/6W	1
R367	401 021 1906	CARBON	560 JA 1/4W	1
R368	401 021 1906	CARBON	560 JA 1/4W	1
R369	401 018 2800	CARBON	330 JA 1/4W	1
R370	401 027 5502	CARBON	6.8K JA 1/6W	1
R371	401 025 0202	CARBON	1.2M JA 1/6W	1
R372	401 027 3201	CARBON	560K JA 1/6W	1
R373	401 025 8208	CARBON	22K JA 1/6W	1
R374	401 024 7707	CARBON	100K JA 1/6W	1
R375	401 027 2600	CARBON	5.6K JA 1/6W	1
R376	401 024 7400	CARBON	10K JA 1/6W	1
R377	401 025 8208	CARBON	22K JA 1/6W	1
R378	401 027 3003	CARBON	56K JA 1/6W	1
R379	401 027 2600	CARBON	5.6K JA 1/6W	1
R380	401 027 0309	CARBON	47K JA 1/6W	1
R381	401 024 7004	CARBON	1K JA 1/6W	1
R382	401 026 4902	CARBON	330K JA 1/6W	1
R383	401 027 0309	CARBON	47K JA 1/6W	1
R384	401 024 7004	CARBON	1K JA 1/6W	1
R385	401 026 4902	CARBON	330K JA 1/6W	1
R386	401 026 3707	CARBON	33 JA 1/6W	1
R387	401 024 6700	CARBON	100 JA 1/6W	1
R388	401 027 2105	CARBON	56 JA 1/6W	1
R389	401 025 1902	CARBON	15K JA 1/6W	1
R390	401 027 2600	CARBON	5.6K JA 1/6W	1
R391	401 104 0802	MT-FILM	620 JV 1/8W	1
R392	401 026 6609	CARBON	390 JA 1/6W	1
R393	401 024 6700	CARBON	100 JA 1/6W	1
R394	401 026 3707	CARBON	33 JA 1/6W	1
R395	401 024 6700	CARBON	100 JA 1/6W	1
R396	401 027 2105	CARBON	56 JA 1/6W	1
R397	401 025 1902	CARBON	15K JA 1/6W	1
R398	401 027 2600	CARBON	5.6K JA 1/6W	1
R399	401 104 0802	MT-FILM	620 JV 1/8W	1
R601	401 026 6609	CARBON	390 JA 1/6W	1
R602	401 024 6700	CARBON	100 JA 1/6W	1
R603	401 024 7400	CARBON	10K JA 1/6W	1
R604	401 014 4105	CARBON	1.5K JA 1/4W	1
R605	401 026 1000	CARBON	2.7K JA 1/6W	1
R606	401 015 2704	CARBON	1.8K JA 1/4W	1
R608	401 024 7400	CARBON	10K JA 1/6W	1
R609	401 024 7400	CARBON	10K JA 1/6W	1
R610	401 024 7400	CARBON	10K JA 1/6W	1
R611	401 024 7400	CARBON	10K JA 1/6W	1
R612	401 024 7400	CARBON	10K JA 1/6W	1
R613	401 016 2604	CARBON	220 JA 1/4W	1
R614	401 016 4806	CARBON	22K JA 1/4W	1
R615	401 026 4605	CARBON	33K JA 1/6W	1
R616	401 016 4806	CARBON	22K JA 1/4W	1
R618	401 016 4806	CARBON	22K JA 1/4W	1
R619	401 027 0309	CARBON	47K JA 1/6W	1
R620	401 027 0309	CARBON	47K JA 1/6W	1
R621	401 026 6104	CARBON	36K JA 1/6W	1
R622	401 025 1605	CARBON	1.5K JA 1/6W	1
R623	401 026 1000	CARBON	2.7K JA 1/6W	1
R624	401 025 4200	CARBON	1.8K JA 1/6W	1
R625	401 024 7400	CARBON	10K JA 1/6W	1
R626	401 027 2600	CARBON	5.6K JA 1/6W	1
R627	401 021 3009	CARBON	5.6K JA 1/4W	1
R628	401 027 0309	CARBON	47K JA 1/6W	1
R630	401 027 0309	CARBON	47K JA 1/6W	1
R631	401 026 0607	CARBON	270 JA 1/6W	1
R632	401 027 5908	CARBON	68K JA 1/6W	1
R633	401 024 7004	CARBON	1K JA 1/6W	1
R634	401 024 8001	CARBON	1M JA 1/6W	1
R635	401 025 8208	CARBON	22K JA 1/6W	1
R636	401 025 8208	CARBON	22K JA 1/6W	1
R637	401 016 2604	CARBON	220 JA 1/4W	1
R638	402 051 7005	FUSIBLE RES	8.2 JA 1/2W	1
R639	402 051 7005	FUSIBLE RES	8.2 JA 1/2W	1
R640	402 034 4700	FUSIBLE RES	0.47 J- 1/2W	1
R641	402 034 4700	FUSIBLE RES	0.47 J- 1/2W	1
R642	401 025 8208	CARBON	22K JA 1/6W	1
R643	401 025 7805	CARBON	2.2K JA 1/6W	1
R644	401 026 9907	CARBON	4.7K JA 1/6W	1
R645	401 020 0801	CARBON	470 JA 1/4W	1
R646	401 024 7707	CARBON	100K JA 1/6W	1
R647	401 024 7707	CARBON	100K JA 1/6W	1
R648	401 024 7707	CARBON	100K JA 1/6W	1
R649	401 024 7707	CARBON	100K JA 1/6W	1
R650	401 024 7707	CARBON	100K JA 1/6W	1
R651	401 024 7400	CARBON	10K JA 1/6W	1
R652	401 026 9907	CARBON	4.7K JA 1/6W	1
R653	401 024 7400	CARBON	10K JA 1/6W	1
R654	401 020 2003	CARBON	4.7K JA 1/4W	1
R659	401 024 7400	CARBON	10K JA 1/6W	1
R660	401 012 5708	CARBON	1K JA 1/4W	1
ASSY,PCB,SWITCH				
42	620 200 5102	Assy,PCB,Switch		1
CN5 A	620 200 6406	Assy,Connector-P,7P		1
SW501	620 197 2856	Switch,Tact (D1,REW.)		1
SW502	620 197 2856	Switch,Tact (D1,PLAY.)		1
SW503	620 197 2856	Switch,Tact (D1,FF.)		1
SW504	620 197 2856	Switch,Tact (D1,STOP.)		1
SW505	620 197 2856	Switch,Tact (D2,REW.)		1
SW506	620 197 2856	Switch,Tact (D2,PLAY.)		1
SW507	620 197 2856	Switch,Tact (D2,FF.)		1
SW508	620 197 2856	Switch,Tact (D2,STOP.)		1
SW509	620 197 2856	Switch,Tact (BLANK)		1
SW510	620 197 2856	Switch,Tact (INTRO)		1
SW511	620 197 2856	Switch,Tact (RESET)		1
SW512	620 197 2856	Switch,Tact (N-DUBBING.)		1
SW513	620 197 2856	Switch,Tact (H-DUBBING.)		1
SW514	620 197 2856	Switch,Tact (SPACE MUTE.)		1
SW515	620 197 2856	Switch,Tact (PAUSE)		1
SW516	620 197 2856	Switch,Tact (REC)		1
SW517	620 201 3183	Switch,Slide,1-1-2 (DOLBY ON/OFF)		1
SW518	620 201 3183	Switch,Slide,1-1-2 (MPX ON/OFF)		1
SW519	620 201 3206	Switch,Slide,1-1-3 (TIMER P/R)		1
R501	401 025 1605	CARBON	1.5K JA 1/6W	1
R502	401 025 4200	CARBON	1.8K JA 1/6W	1
R503	401 026 1000	CARBON	2.7K JA 1/6W	1
R504	401 026 9907	CARBON	4.7K JA 1/6W	1
R505	401 027 8602	CARBON	8.2K JA 1/6W	1
R507	401 025 1605	CARBON	1.5K JA 1/6W	1
R508	401 025 4200	CARBON	1.8K JA 1/6W	1
R511	401 025 1605	CARBON	1.5K JA 1/6W	1
R512	401 025 4200	CARBON	1.8K JA 1/6W	1
R513	401 026 1000	CARBON	2.7K JA 1/6W	1
R514	401 026 9907	CARBON	4.7K JA 1/6W	1
R515	401 027 8602	CARBON	8.2K JA 1/6W	1
R516	401 025 4606	CARBON	18K JA 1/6W	1
R517	401 025 1605	CARBON	1.5K JA 1/6W	1
R518	401 025 4200	CARBON	1.8K JA 1/6W	1
R519	401 026 1000	CARBON	2.7K JA 1/6W	1
R520	401 026 9907	CARBON	4.7K JA 1/6W	1
R522	401 027 8602	CARBON	8.2K JA 1/6W	1
R523	401 027 9005	CARBON	82K JA 1/6W	1
ASSY,PCB,METER				
43	620 200 5119	Assy,PCB,Meter		1
	620 030 7888	Lamp (8V 105mA)		2
	620 198 4712	Spacer,FL		2
	620 198 6174	Fluorescent Tube,DK		1
CN6 A	620 200 0794	Assy,Connector-S,10P		1
CN7 A	620 200 0800	Assy,Connector-S,12P		1
CN12A	620 020 1513	Connector 3P Assy		1
ASSY,PCB,HEAD PHONE				
44	620 200 5126	Assy,PCB,Head Phone		1
	620 020 1087	Jack 3P		1
	620 020 8796	Connector 3P Assy		1
ASSY,PCB,POWER SWITCH				
45	620 204 2558	Assy,PCB,Power Switch		1
	620 053 7025	Cover Safety		1
C701	⚠ 620 006 6679	Capacitor 0.01MF400V		1
S901	⚠ 620 015 2341	Switch Push Power		1
ASSY,PCB,VOLUME BALANCE				
46	620 200 5140	Assy,PCB,Volume Balance		1
	620 196 1669	Shield,Volume		1
CN4 A	620 200 6451	Assy,Connector-P,6P		1
VR1	620 197 2818	VR,Rotary,2X50KA (Volume)		1
VR2	620 197 2825	VR,Rotary,1X200KW (Balance)		1

P.C.BOARD PARTS LIST (Continued)

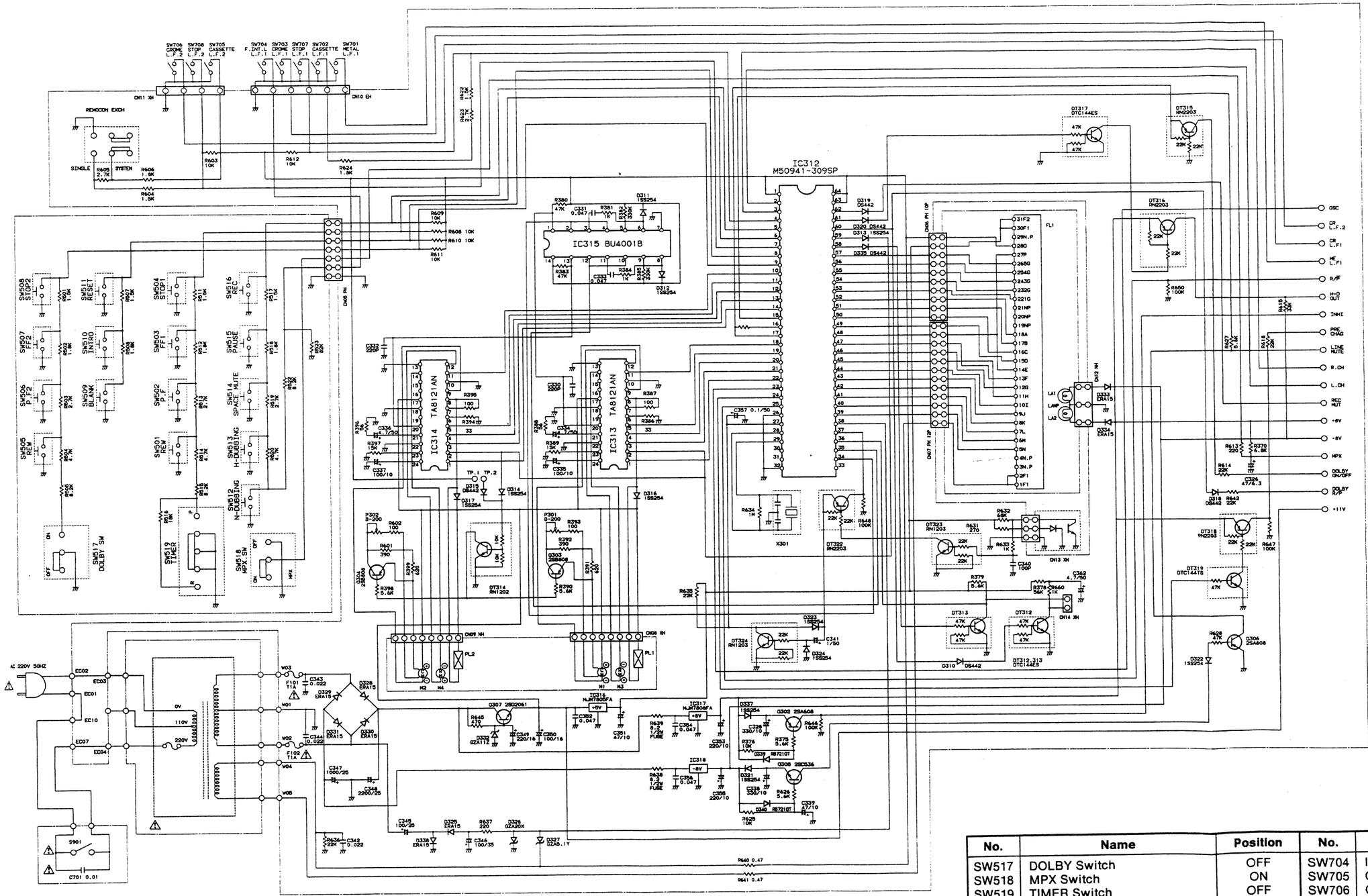
Ref. No.	Part No.	Description		Q'ty
R366	401 025 7102	CARBON	22 JA 1/6W	1
R367	401 021 1906	CARBON	560 JA 1/4W	1
R368	401 021 1906	CARBON	560 JA 1/4W	1
R369	401 018 2800	CARBON	330 JA 1/4W	1
R370	401 027 5502	CARBON	6.8K JA 1/6W	1
R371	401 025 0202	CARBON	1.2M JA 1/6W	1
R372	401 027 3201	CARBON	560K JA 1/6W	1
R373	401 025 8208	CARBON	22K JA 1/6W	1
R374	401 024 7707	CARBON	100K JA 1/6W	1
R375	401 027 2600	CARBON	5.6K JA 1/6W	1
R376	401 024 7400	CARBON	10K JA 1/6W	1
R377	401 025 8208	CARBON	22K JA 1/6W	1
R378	401 027 3003	CARBON	56K JA 1/6W	1
R379	401 027 2600	CARBON	5.6K JA 1/6W	1
R380	401 027 0309	CARBON	47K JA 1/6W	1
R381	401 024 7004	CARBON	1K JA 1/6W	1
R382	401 026 4902	CARBON	330K JA 1/6W	1
R383	401 027 0309	CARBON	47K JA 1/6W	1
R384	401 024 7004	CARBON	1K JA 1/6W	1
R385	401 026 4902	CARBON	330K JA 1/6W	1
R386	401 026 3707	CARBON	33 JA 1/6W	1
R387	401 024 6700	CARBON	100 JA 1/6W	1
R388	401 027 2105	CARBON	56 JA 1/6W	1
R389	401 025 1902	CARBON	15K JA 1/6W	1
R390	401 027 2600	CARBON	5.6K JA 1/6W	1
R391	401 104 0802	MT-FILM	620 JV 1/8W	1
R392	401 026 6609	CARBON	390 JA 1/6W	1
R393	401 024 6700	CARBON	100 JA 1/6W	1
R394	401 026 3707	CARBON	33 JA 1/6W	1
R395	401 024 6700	CARBON	100 JA 1/6W	1
R396	401 027 2105	CARBON	56 JA 1/6W	1
R397	401 025 1902	CARBON	15K JA 1/6W	1
R398	401 027 2600	CARBON	5.6K JA 1/6W	1
R399	401 104 0802	MT-FILM	620 JV 1/8W	1
R601	401 026 6609	CARBON	390 JA 1/6W	1
R602	401 024 6700	CARBON	100 JA 1/6W	1
R603	401 024 7400	CARBON	10K JA 1/6W	1
R604	401 014 4105	CARBON	1.5K JA 1/4W	1
R605	401 026 1000	CARBON	2.7K JA 1/6W	1
R606	401 015 2704	CARBON	1.8K JA 1/4W	1
R608	401 024 7400	CARBON	10K JA 1/6W	1
R609	401 024 7400	CARBON	10K JA 1/6W	1
R610	401 024 7400	CARBON	10K JA 1/6W	1
R611	401 024 7400	CARBON	10K JA 1/6W	1
R612	401 024 7400	CARBON	10K JA 1/6W	1
R613	401 016 2604	CARBON	220 JA 1/4W	1
R614	401 016 4806	CARBON	22K JA 1/4W	1
R615	401 026 4605	CARBON	33K JA 1/6W	1
R616	401 016 4806	CARBON	22K JA 1/4W	1
R618	401 016 4806	CARBON	22K JA 1/4W	1
R619	401 027 0309	CARBON	47K JA 1/6W	1
R620	401 027 0309	CARBON	47K JA 1/6W	1
R621	401 026 6104	CARBON	36K JA 1/6W	1
R622	401 025 1605	CARBON	1.5K JA 1/6W	1
R623	401 026 1000	CARBON	2.7K JA 1/6W	1
R624	401 025 4200	CARBON	1.8K JA 1/6W	1
R625	401 024 7400	CARBON	10K JA 1/6W	1
R626	401 027 2600	CARBON	5.6K JA 1/6W	1
R627	401 021 3009	CARBON	5.6K JA 1/4W	1
R628	401 027 0309	CARBON	47K JA 1/6W	1
R630	401 027 0309	CARBON	47K JA 1/6W	1
R631	401 026 0607	CARBON	270 JA 1/6W	1
R632	401 027 5908	CARBON	68K JA 1/6W	1
R633	401 024 7004	CARBON	1K JA 1/6W	1
R634	401 024 8001	CARBON	1M JA 1/6W	1
R635	401 025 8208	CARBON	22K JA 1/6W	1
R636	401 025 8208	CARBON	22K JA 1/6W	1
R637	401 016 2604	CARBON	220 JA 1/4W	1
R638	402 051 7005	FUSIBLE RES	8.2 JA 1/2W	1
R639	402 051 7005	FUSIBLE RES	8.2 JA 1/2W	1
R640	402 034 4700	FUSIBLE RES	0.47 J- 1/2W	1
R641	402 034 4700	FUSIBLE RES	0.47 J- 1/2W	1
R642	401 025 8208	CARBON	22K JA 1/6W	1
R643	401 025 7805	CARBON	2.2K JA 1/6W	1
R644	401 026 9907	CARBON	4.7K JA 1/6W	1
R645	401 020 0801	CARBON	470 JA 1/4W	1
R646	401 024 7707	CARBON	100K JA 1/6W	1
R647	401 024 7707	CARBON	100K JA 1/6W	1
R648	401 024 7707	CARBON	100K JA 1/6W	1
R649	401 024 7707	CARBON	100K JA 1/6W	1
R650	401 024 7707	CARBON	100K JA 1/6W	1
R651	401 024 7400	CARBON	10K JA 1/6W	1
R652	401 026 9907	CARBON	4.7K JA 1/6W	1
R653	401 024 7400	CARBON	10K JA 1/6W	1
R654	401 020 2003	CARBON	4.7K JA 1/4W	1
R659	401 024 7400	CARBON	10K JA 1/6W	1
R660	401 012 5708	CARBON	1K JA 1/4W	1
ASSY,PCB,SWITCH				
42	620 200 5102	Assy,PCB,Switch		1
CN5 A	620 200 6406	Assy,Connector-P,7P		1
SW501	620 197 2856	Switch,Tact (D1,REW.)		1
SW502	620 197 2856	Switch,Tact (D1,PLAY.)		1
SW503	620 197 2856	Switch,Tact (D1,FF.)		1
SW504	620 197 2856	Switch,Tact (D1,STOP.)		1
SW505	620 197 2856	Switch,Tact (D2,REW.)		1
SW506	620 197 2856	Switch,Tact (D2,PLAY.)		1
SW507	620 197 2856	Switch,Tact (D2,FF.)		1
SW508	620 197 2856	Switch,Tact (D2,STOP.)		1
SW509	620 197 2856	Switch,Tact (BLANK)		1
SW510	620 197 2856	Switch,Tact (INTRO)		1
SW511	620 197 2856	Switch,Tact (RESET)		1
SW512	620 197 2856	Switch,Tact (N-DUBBING.)		1
SW513	620 197 2856	Switch,Tact (H-DUBBING.)		1
SW514	620 197 2856	Switch,Tact (SPACE MUTE.)		1
SW515	620 197 2856	Switch,Tact (PAUSE)		1
SW516	620 197 2856	Switch,Tact (REC)		1
SW517	620 201 3183	Switch,Slide,1-1-2 (DOLBY ON/OFF)		1
SW518	620 201 3183	Switch,Slide,1-1-2 (MPX ON/OFF)		1
SW519	620 201 3206	Switch,Slide,1-1-3 (TIMER P/R)		1
ASSY,PCB,METER				
43	620 200 5119	Assy,PCB,Meter		1
	620 030 7888	Lamp (8V 105mA)		2
	620 198 4712	Spacer,FL		2
	620 198 6174	Fluorescent Tube,DK		1
CN6 A	620 200 0794	Assy,Connector-S,10P		1
CN7 A	620 200 0800	Assy,Connector-S,12P		1
CN12A	620 020 1513	Connector 3P Assy		1
ASSY,PCB,HEAD PHONE				
44	620 200 5126	Assy,PCB,Head Phone		1
	620 020 1087	Jack 3P		1
	620 020 8796	Connector 3P Assy		1
ASSY,PCB,POWER SWITCH				
45	620 204 2558	Assy,PCB,Power Switch		1
	620 053 7025	Cover Safety		1
C701	⚠ 620 006 6679	Capacitor 0.01MF400V		1
S901	⚠ 620 015 2341	Switch Push Power		1
ASSY,PCB,VOLUME BALANCE				
46	620 200 5140	Assy,PCB,Volume Balance		1
	620 196 1669	Shield,Volume		1
CN4 A	620 200 6451	Assy,Connector-P,6P		1
VR1	620 197 2818	VR,Rotary,2X50KA (Volume)		1
VR2	620 197 2825	VR,Rotary,1X200KW (Balance)		1

P.C.BOARD PARTS LIST (Continued)

Ref. No.	Part No.	Description		Q'ty
C357	403 047 9607	ELECT	0.1U M 50V	1
C358	403 072 2703	CERAMIC	0.022U Z 50V	1
C360	403 040 2704	ELECT	22U M 10V	1
C361	403 051 2007	ELECT	4.7U M 50V	1
C362	403 051 2007	ELECT	4.7U M 50V	1
R101	401 024 7707	CARBON	100K JA 1/6W	1
R102	401 024 7707	CARBON	100K JA 1/6W	1
R103	401 024 7004	CARBON	1K JA 1/6W	1
R104	401 024 7004	CARBON	1K JA 1/6W	1
R105	401 027 5502	CARBON	6.8K JA 1/6W	1
R106	401 027 5502	CARBON	6.8K JA 1/6W	1
R107	401 026 4902	CARBON	330K JA 1/6W	1
R108	401 026 4902	CARBON	330K JA 1/6W	1
R109	401 024 9701	CARBON	12K JA 1/6W	1
R110	401 024 9701	CARBON	12K JA 1/6W	1
R111	401 025 4606	CARBON	18K JA 1/6W	1
R112	401 025 4606	CARBON	18K JA 1/6W	1
R113	401 024 9701	CARBON	12K JA 1/6W	1
R114	401 024 9701	CARBON	12K JA 1/6W	1
R115	401 026 7002	CARBON	3.9K JA 1/6W	1
R116	401 026 7002	CARBON	3.9K JA 1/6W	1
R117	401 027 2600	CARBON	5.6K JA 1/6W	1
R118	401 027 2600	CARBON	5.6K JA 1/6W	1
R119	401 024 7707	CARBON	100K JA 1/6W	1
R120	401 024 7707	CARBON	100K JA 1/6W	1
R121	401 024 7004	CARBON	1K JA 1/6W	1
R122	401 024 7004	CARBON	1K JA 1/6W	1
R123	401 026 4902	CARBON	330K JA 1/6W	1
R124	401 026 4902	CARBON	330K JA 1/6W	1
R125	401 024 9701	CARBON	12K JA 1/6W	1
R126	401 024 9701	CARBON	12K JA 1/6W	1
R127	401 025 4606	CARBON	18K JA 1/6W	1
R128	401 025 4606	CARBON	18K JA 1/6W	1
R131	401 026 7002	CARBON	3.9K JA 1/6W	1
R132	401 026 7002	CARBON	3.9K JA 1/6W	1
R133	401 027 2600	CARBON	5.6K JA 1/6W	1
R134	401 027 2600	CARBON	5.6K JA 1/6W	1
R135	401 027 2600	CARBON	5.6K JA 1/6W	1
R136	401 027 2600	CARBON	5.6K JA 1/6W	1
R137	401 026 9907	CARBON	4.7K JA 1/6W	1
R138	401 026 9907	CARBON	4.7K JA 1/6W	1
R139	401 025 8208	CARBON	22K JA 1/6W	1
R140	401 025 8208	CARBON	22K JA 1/6W	1
R141	401 025 7805	CARBON	2.2K JA 1/6W	1
R142	401 025 7805	CARBON	2.2K JA 1/6W	1
R143	401 027 0309	CARBON	47K JA 1/6W	1
R144	401 027 0309	CARBON	47K JA 1/6W	1
R145	401 026 1307	CARBON	27K JA 1/6W	1
R146	401 026 1307	CARBON	27K JA 1/6W	1
R147	401 024 7707	CARBON	100K JA 1/6W	1
R148	401 024 7707	CARBON	100K JA 1/6W	1
R149	401 025 2305	CARBON	150K JA 1/6W	1
R150	401 025 2305	CARBON	150K JA 1/6W	1
R151	401 027 8602	CARBON	8.2K JA 1/6W	1
R152	401 027 8602	CARBON	8.2K JA 1/6W	1
R153	401 024 7004	CARBON	1K JA 1/6W	1
R154	401 024 7004	CARBON	1K JA 1/6W	1
R155	401 025 7805	CARBON	2.2K JA 1/6W	1
R156	401 025 7805	CARBON	2.2K JA 1/6W	1
R157	401 026 9907	CARBON	4.7K JA 1/6W	1
R158	401 026 9907	CARBON	4.7K JA 1/6W	1
R159	401 013 6407	CARBON	12K JA 1/4W	1
R160	401 013 6407	CARBON	12K JA 1/4W	1
R161	401 025 1902	CARBON	15K JA 1/6W	1
R162	401 025 1902	CARBON	15K JA 1/6W	1
R163	401 026 9907	CARBON	4.7K JA 1/6W	1
R164	401 026 9907	CARBON	4.7K JA 1/6W	1
R165	401 013 6407	CARBON	12K JA 1/4W	1
R166	401 013 6407	CARBON	12K JA 1/4W	1
R167	401 027 0309	CARBON	47K JA 1/6W	1
R168	401 027 0309	CARBON	47K JA 1/6W	1
R169	401 026 5503	CARBON	360 JA 1/6W	1
R170	401 026 5503	CARBON	360 JA 1/6W	1
R171	401 025 7102	CARBON	22 JA 1/6W	1
R172	401 025 7102	CARBON	22 JA 1/6W	1
R173	401 026 4902	CARBON	330K JA 1/6W	1
R174	401 026 4902	CARBON	330K JA 1/6W	1
R175	401 026 9907	CARBON	4.7K JA 1/6W	1
R176	401 026 9907	CARBON	4.7K JA 1/6W	1

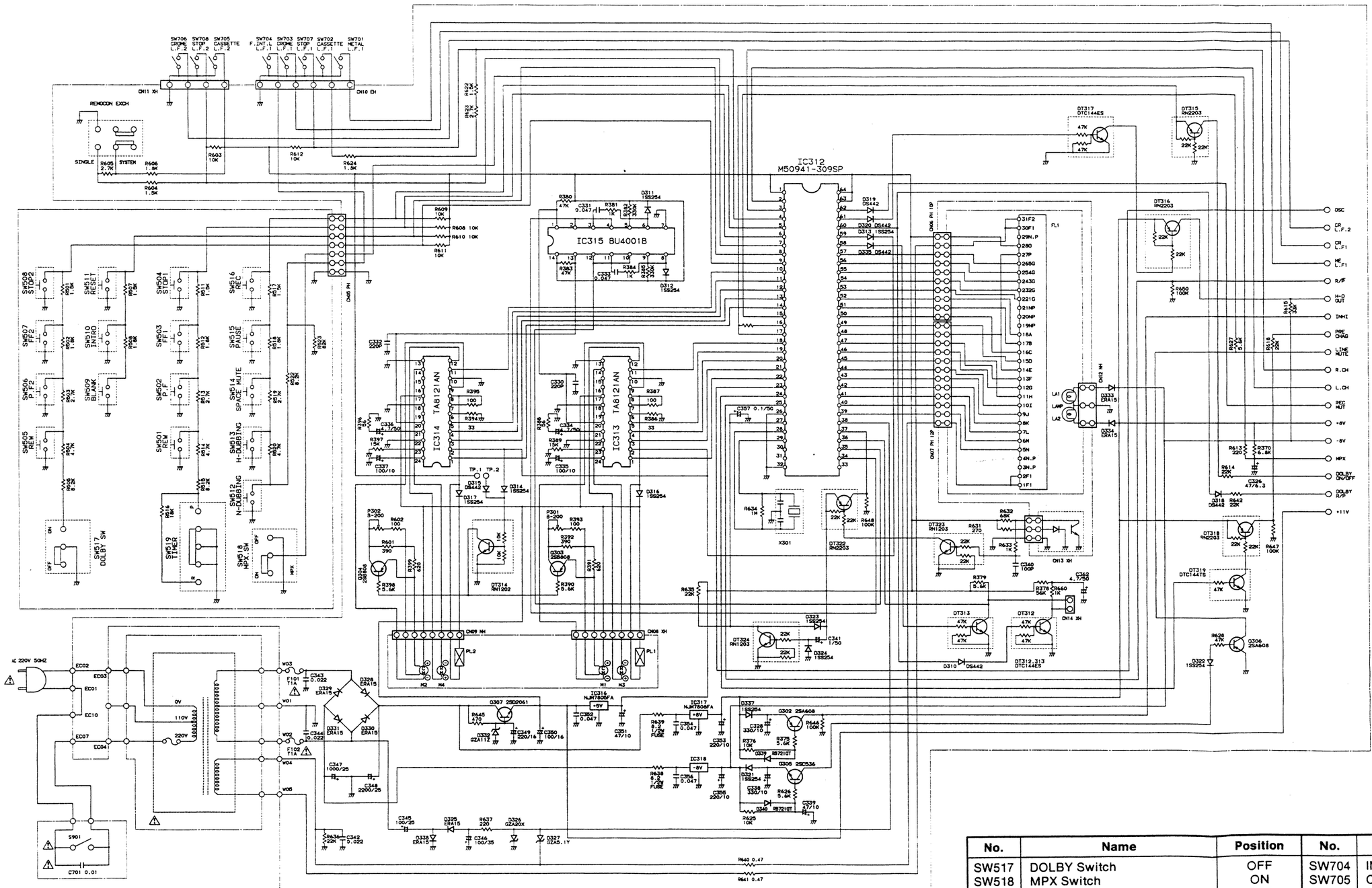
Ref. No.	Part No.	Description		Q'ty
R179	401 024 7004	CARBON	1K JA 1/6W	1
R180	401 024 7004	CARBON	1K JA 1/6W	1
R181	401 024 7400	CARBON	10K JA 1/6W	1
R182	401 024 7400	CARBON	10K JA 1/6W	1
R183	401 024 7400	CARBON	10K JA 1/6W	1
R184	401 024 7400	CARBON	10K JA 1/6W	1
R185	401 024 6700	CARBON	100 JA 1/6W	1
R186	401 024 6700	CARBON	100 JA 1/6W	1
R187	401 024 6700	CARBON	100 JA 1/6W	1
R188	401 024 6700	CARBON	100 JA 1/6W	1
R189	401 017 8605	CARBON	300 JA 1/4W	1
R190	401 017 8605	CARBON	300 JA 1/4W	1
R191	401 013 0900	CARBON	110 JA 1/4W	1
R192	401 013 0900	CARBON	110 JA 1/4W	1
R193	401 024 6700	CARBON	100 JA 1/6W	1
R194	401 024 6700	CARBON	100 JA 1/6W	1
R301	401 024 7004	CARBON	1K JA 1/6W	1
R302	401 024 7004	CARBON	1K JA 1/6W	1
R303	401 024 7004	CARBON	1K JA 1/6W	1
R304	401 024 7004	CARBON	1K JA 1/6W	1
R305	401 016 4806	CARBON	22K JA 1/4W	1
R306	401 012 4503	CARBON	100 JA 1/4W	1
R307	401 012 4503	CARBON	100 JA 1/4W	
R308	401 024 7400	CARBON	10K JA 1/6W	
R309	401 026 9006	CARBON	43K JA 1/6W	1
R310	401 024 7400	CARBON	10K JA 1/6W	1
R311	401 016 2604	CARBON	220 JA 1/4W	1
R312	401 016 2604	CARBON	220 JA 1/4W	1
R313	401 016 8507	CARBON	24K JA 1/4W	1
R314	401 021 0701	CARBON	56 JA 1/4W	1
R315	401 021 0701	CARBON	56 JA 1/4W	1
R316	401 018 4903	CARBON	33K JA 1/4W	1
R317	401 024 7400	CARBON	10K JA 1/6W	1
R318	401 026 4605	CARBON	33K JA 1/6W	1
R319	401 024 7400	CARBON	10K JA 1/6W	1
R320	401 027 5908	CARBON	68K JA 1/6W	1
R321	401 027 5908	CARBON	68K JA 1/6W	1
R322	401 027 7407	CARBON	75K JA 1/6W	1
R323	401 028 0308	CARBON	91K JA 1/6W	1
R324	401 027 3003	CARBON	56K JA 1/6W	1
R325	401 027 9005	CARBON	82K JA 1/6W	1
R326	401 024 7707	CARBON	100K JA 1/6W	1
R327	401 026 9006	CARBON	43K JA 1/6W	1
R328	401 025 2305	CARBON	150K JA 1/6W	1
R329	401 027 4604	CARBON	62K JA 1/6W	1
R330	401 025 2305	CARBON	150K JA 1/6W	1
R331	401 027 4604	CARBON	62K JA 1/6W	1
R332	401 026 4605	CARBON	33K JA 1/6W	1
R333	401 025 0905	CARBON	130K JA 1/6W	1
R334	401 026 4605	CARBON	33K JA 1/6W	
R335	401 027 7407	CARBON	75K JA 1/6W	
R336	401 026 3202	CARBON	30K JA 1/6W	1
R337	401 027 4604	CARBON	62K JA 1/6W	1
R338	401 026 3202	CARBON	30K JA 1/6W	1
R339	401 026 4605	CARBON	33K JA 1/6W	1
R340	401 026 6104	CARBON	36K JA 1/6W	1
R341	401 026 9006	CARBON	43K JA 1/6W	1
R342	401 027 0309	CARBON	47K JA 1/6W	1
R343	401 027 1801	CARBON	51K JA 1/6W	1
R344	401 024 7707	CARBON	100K JA 1/6W	1
R345	401 025 0004	CARBON	120K JA 1/6W	1
R346	401 026 7408	CARBON	39K JA 1/6W	1
R347	401 025 8703	CARBON	220K JA 1/6W	1
R348	401 024 7707	CARBON	100K JA 1/6W	1
R349	401 025 8703	CARBON	220K JA 1/6W	1
R350	401 027 3003	CARBON	56K JA 1/6W	1
R351	401 026 6104	CARBON	36K JA 1/6W	1
R352	401 027 3003	CARBON	56K JA 1/6W	1
R353	401 027 1801	CARBON	51K JA 1/6W	1
R354	401 027 7407	CARBON	75K JA 1/6W	1
R355	401 027 4604	CARBON	62K JA 1/6W	1
R356	401 026 9303	CARBON	47 JA 1/6W	1
R359	401 027 0309	CARBON	47K JA 1/6W	1
R360	401 011 9707	CARBON	1.1 JA 1/4W	1
R361	401 024 7400	CARBON	10K JA 1/6W	1
R362	401 024 7400	CARBON	10K JA 1/6W	1
R363	401 015 8904	CARBON	200 JA 1/4W	1
R364	401 012 4503	CARBON	100 JA 1/4W	1
R365	401 019 1000	CARBON	390 JA 1/4W	1

SCHEMATIC DIAGRAM (2)



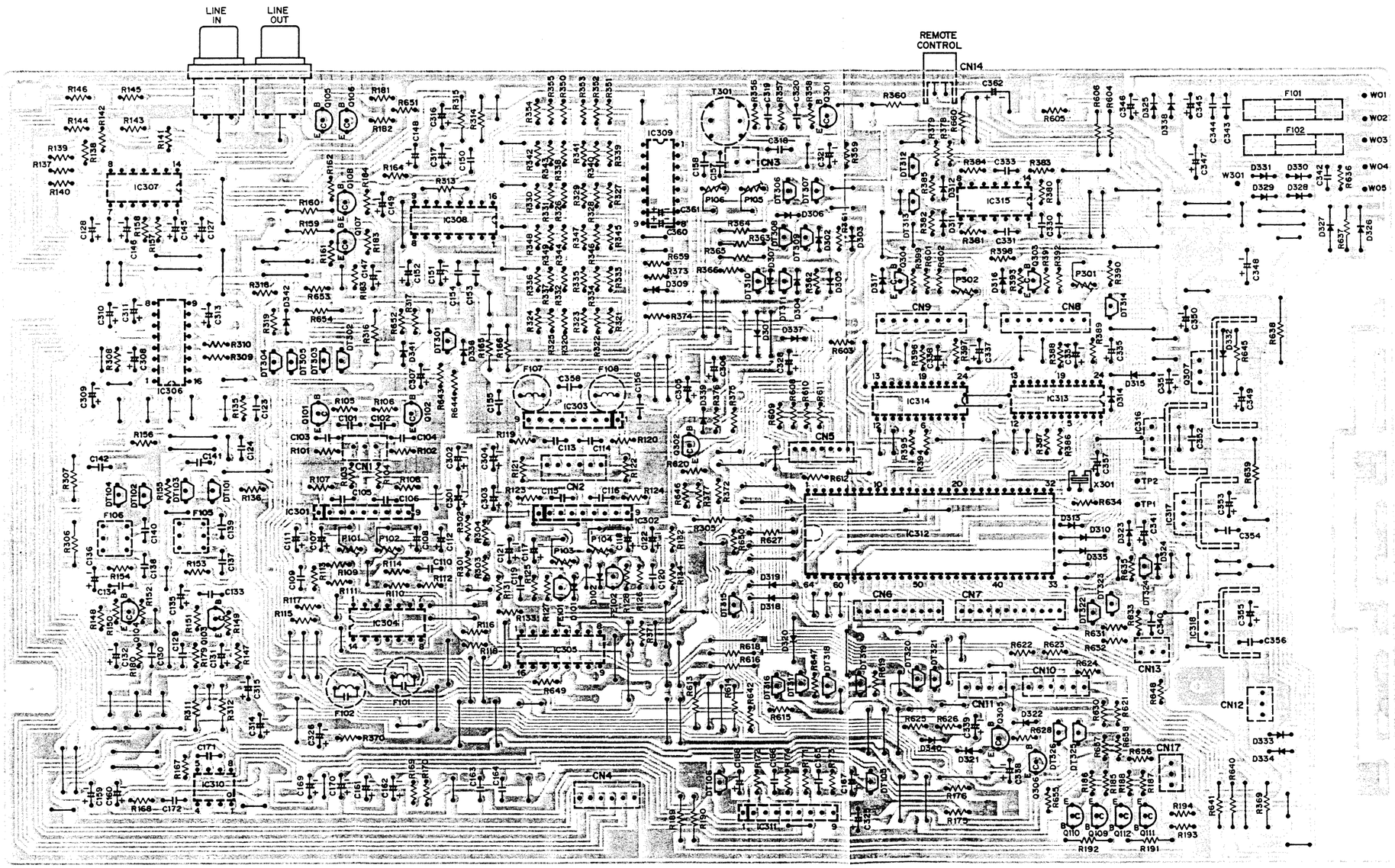
No.	Name	Position	No.	Name	Position
SW517	DOLBY Switch	OFF	SW704	INTERROCK Switch	OFF
SW518	MPX Switch	ON	SW705	CASSETTE Switch	OFF
SW519	TIMER Switch	OFF	SW706	CrO_2 Switch	OFF
SW701	METAL Switch	OFF	SW707	STOP Switch	OFF
SW702	CASSETTE Switch	OFF	SW708	STOP Switch	OFF
SW703	CrO_2 Switch	OFF	S901	POWER Switch	OFF

SCHEMATIC DIAGRAM (2)

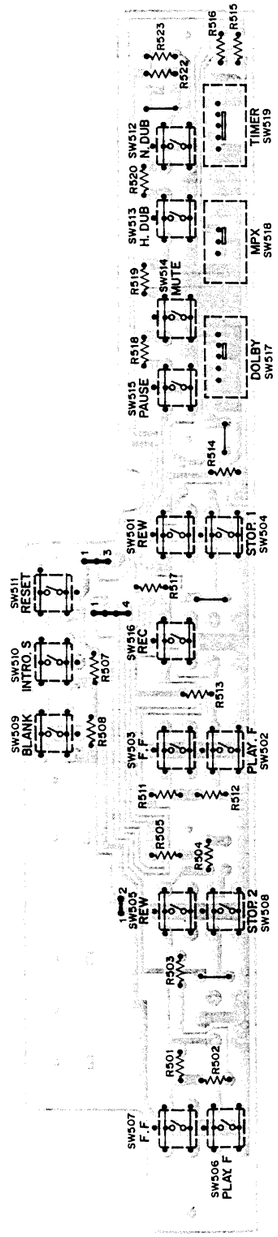


No.	Name	Position	No.	Name	Position
SW517	DOLBY Switch	OFF	SW704	INTERROCK Switch	OFF
SW518	MPX Switch	ON	SW705	CASSETTE Switch	OFF
SW519	TIMER Switch	OFF	SW706	CrO_2 Switch	OFF
SW701	METAL Switch	OFF	SW707	STOP Switch	OFF
SW702	CASSETTE Switch	OFF	SW708	STOP Switch	OFF
SW703	CrO_2 Switch	OFF	S901	POWER Switch	OFF

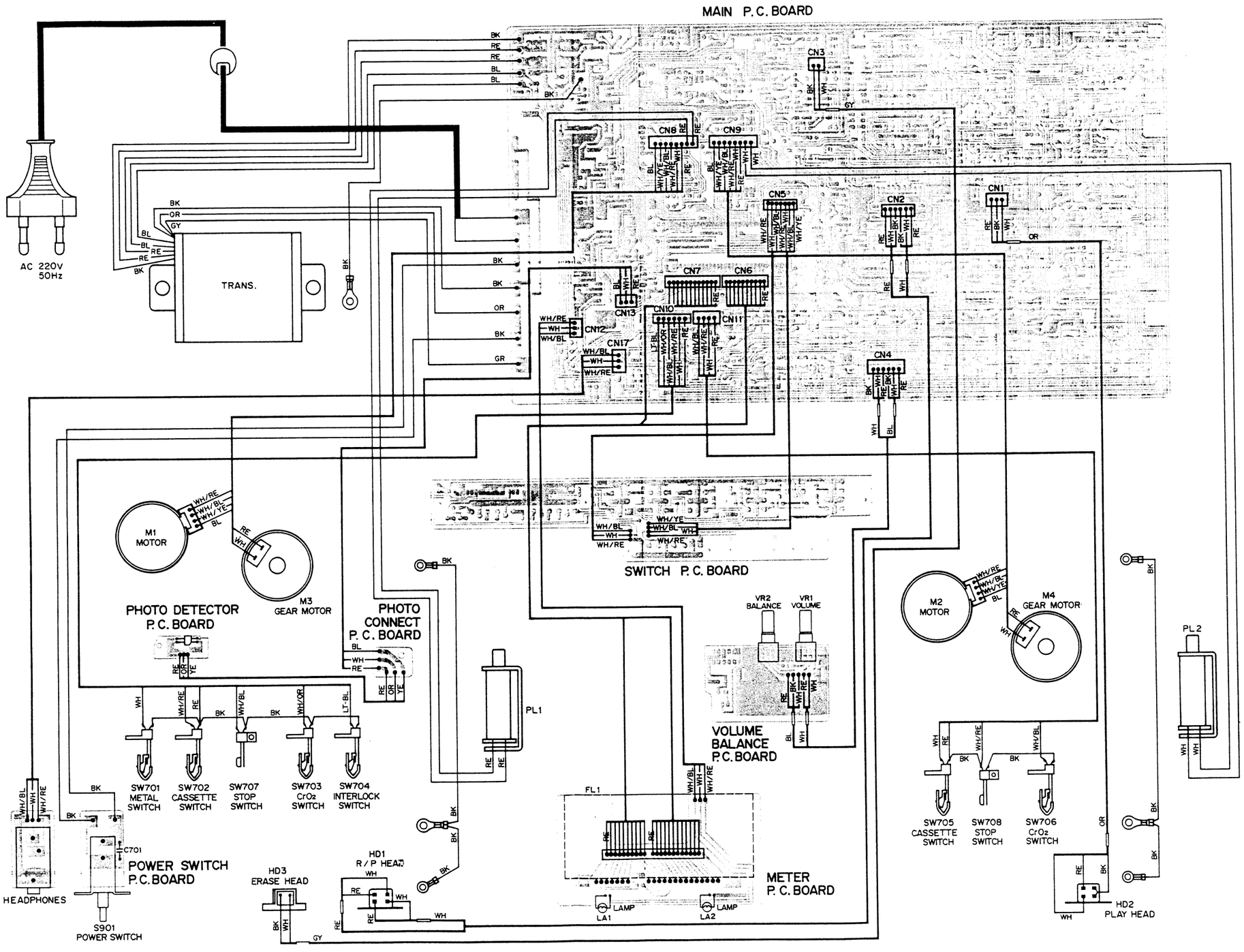
MAIN P.C.BOARD
(BOTTOM VIEW)



SWITCH P.C.BOARD
(BOTTOM VIEW)



WIRING DIAGRAM



IC & TRANSISTOR DC VOLTAGES

IC PIN NUMBERS DC VOLTAGES											
Ref. No.	DEVICE	1	2	3	4	5	6	7	8	9	10
IC301	NJM2068S	3.8V	0V	0V	0V	−3.7V	0V	0V	0V	3.8V	–
IC302	NJM2068S	3.8V	0V	0V	0V	−3.7V	0V	0V	0V	3.8V	–
IC303	UPC1330HA	0V	0V	0V	0V	0V	7.2V	0V	0V	0V	–

IC PIN NUMBERS DC VOLTAGES																
Ref. No.	DEVICE	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
IC304	MC14066B	0V	0V	0V	0V	−7.7V	−7.7V	−7.7V	0V	0V	0V	0V	7.9V	7.9V	7.9V	–	–
IC305	BU4053B	0V	0V	0V	0V	0V	0V	−7.7V	0V	7.9V	7.8V	7.8V	−7.7V	7.9V	7.9V	0V	7.9V
IC306	CXA1101P	0V	7.3V	0V	0V	−3.3V	0V	−6.6V	0V	0V	−6.6V	0V	−3.5V	−5.9V	0V	−7.1V	0V
IC307	MC14066	0V	0V	0V	0V	−7.3V	−7.3V	−7.8V	0V	0V	0V	0V	−7.3V	−7.3V	7.9V	–	–
IC308	CXA1198AP	1.2V	1.2V	1.3V	0V	−6.9V	0V	0V	0.6V	0.7V	0V	0V	6.9V	1.2V	1.2V	1.2V	1.2V
IC309	BU4051B	0V	0V	0V	1.2V	0V	0V	0V	0.6V	7.6V	7.7V	0V	1.2V	1.2V	1.2V	1.2V	7.9V

IC PIN NUMBERS DC VOLTAGES											
Ref. No.	DEVICE	1	2	3	4	5	6	7	8	9	10
IC310	BA4560	0V	0V	0V	−5.7V	0V	0V	0V	5.8V	–	–
IC311	BA6138	0.5V	0.1V	0.7V	2.0V	0V	2.0V	0.7V	0.1V	10.0V	–

IC PIN NUMBERS DC VOLTAGES																				
Ref. No.	DEVICE	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
IC312	M50941	5.0V	0.1V	0.1V	5.0V	4.5V	5.0V	5.0V	5.0V	5.0V	0V	0V	0V	0V	0V	0V	0V	4.9V	0V	0V	0V
		21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40
		0V	0V	0V	5.0V	0V	0V	5.0V	2.1V	0.9V	0V	4.8V	0V	0V	0V	0V	5.0V	0V	22.0V	21.8V	12.6V
		41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60
		12.6V	12.6V	12.6V	12.6V	12.6V	21.8V	13.1V	13.1V	13.1V	13.1V	13.1V	13.1V	18.1V	17.8V	17.8V	18.0V	18.0V	21.7V	21.7V	4.9V
		61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80
		21.7V	21.7V	5.0V	5.0V	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

IC PIN NUMBERS DC VOLTAGES																				
Ref. No.	DEVICE	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
IC313	TA8121AM	0V	0V	0V	0V	0V	0V	11.3V	11.3V	10.3V	0V	0V	0V	0V	0V	5.3V	0.6V	11.3V	0V	10.1V	0V
		21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40
		1.5V	0V	1.8V	6.2V	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

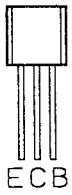
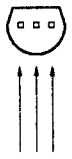
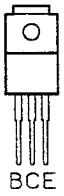
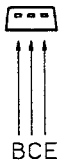
IC PIN NUMBERS DC VOLTAGES																				
Ref. No.	DEVICE	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
IC314	TA8121AM	0V	0V	0V	0V	0V	0V	11.3V	11.3V	10.3V	0V	0V	0.5V	0V	0.2V	0V	0.6V	11.3V	0V	10.1V	0V
		21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40
		0V	0V	1.8V	6.2V	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–

IC PIN NUMBERS DC VOLTAGES																	
Ref. No.	DEVICE	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
IC315	BU4001B	0V	0V	5.0V	0V	4.8V	4.8V	0V	4.8V	4.8V	0V	5.0V	0V	0V	5.0V	–	–

IC PIN NUMBERS DC VOLTAGES											
Ref. No.	DEVICE	1	2	3	4	5	6	7	8	9	10
IC316	NJM7805FA	5.0V	0V	11.3V	–	–	–	–	–	–	–
IC317	NJM7808FA	7.9V	0V	15.8V	–	–	–	–	–	–	–
IC318	NJM7908FA	−7.7V	−15.5V	0V	–	–	–	–	–	–	–

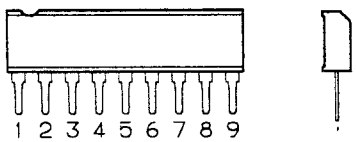
TRANSISTOR DC VOLTAGES (* = Rec Mode)									
Ref. No.	DEVICE	B	C	E	Ref. No.	DEVICE	B	C	E
Q301*	2SC3708	7.4V	0.5V	7.6V	Q305	2SC536	−7.7V	0V	−7.6V
Q302	2SA608	7.9V	0V	7.6V	Q307	2SD2061	11.9V	17.9V	11.3V

IC & TRANSISTOR LEAD IDENTIFICATION

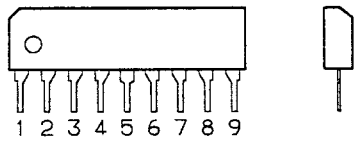
TRANSISTOR	FRONT VIEW	BOTTOM VIEW	TRANSISTOR	FRONT VIEW	BOTTOM VIEW
2SA608 2SC3331 2SC3708 2SC536			DTC144ES DTC144TS RN1202 RN1203 RN2203 RN2205 2SB808 2SC3860		
2SD2061					

TERMINAL NAME
B → BASE C → COLLECTOR E → EMITTER

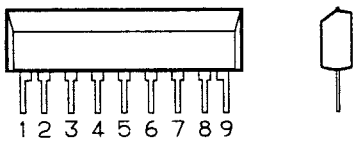
BA6138 FRONT/SIDE VIEWS



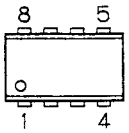
NJM2068S-D FRONT/SIDE VIEWS



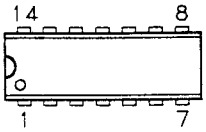
UPC1330HA FRONT/SIDE VIEWS



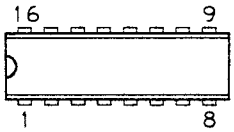
LA6458D TOP VIEW



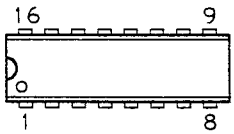
MC14066BCP TOP VIEW



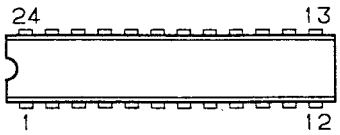
BU4001B TOP VIEW
BU4051B TOP VIEW
BU4053B TOP VIEW
CXA1101P TOP VIEW



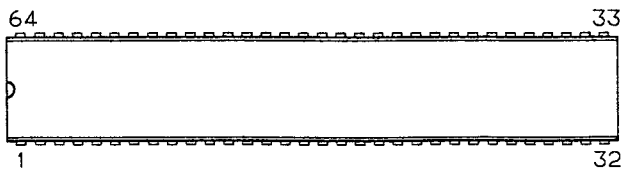
CXA1198AP TOP VIEW



TA8121AN TOP VIEW

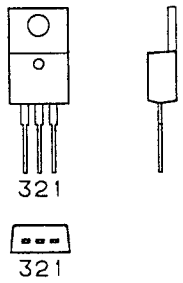


M50941-309SP TOP VIEW



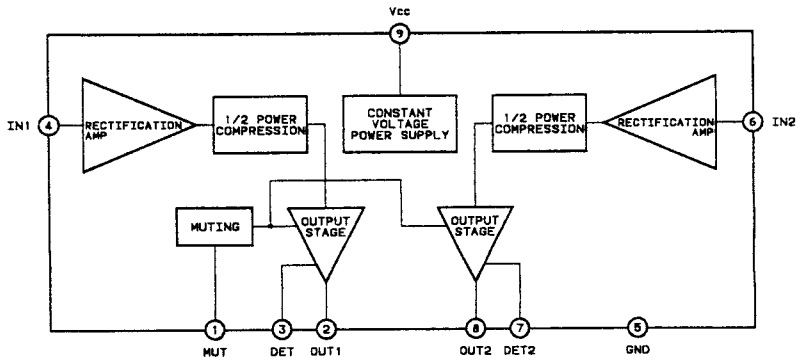
IC & TRANSISTOR LEAD IDENTIFICATION (Continued)

NJM7805FA FRONT/BOTTOM VIEWS
NJM7808FA FRONT/BOTTOM VIEWS
NJM7908FA FRONT/BOTTOM VIEWS

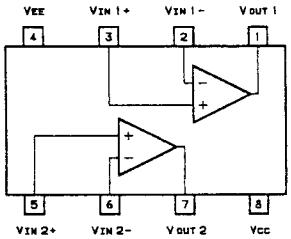


IC BLOCK DIAGRAM

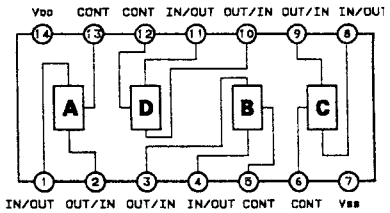
BA6138 BLOCK DIAGRAM



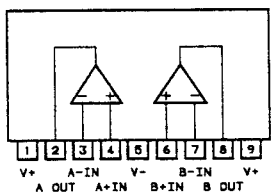
LA6458D BLOCK DIAGRAM



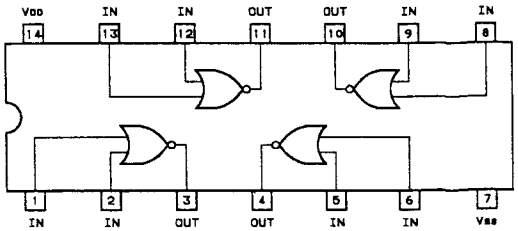
MC14066BCP BLOCK DIAGRAM



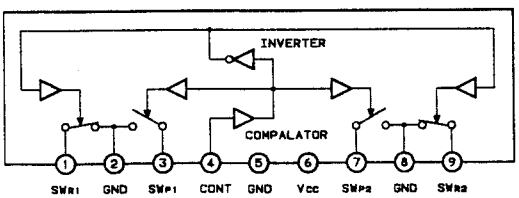
NJM2068S-D BLOCK DIAGRAM



BU4001B BLOCK DIAGRAM

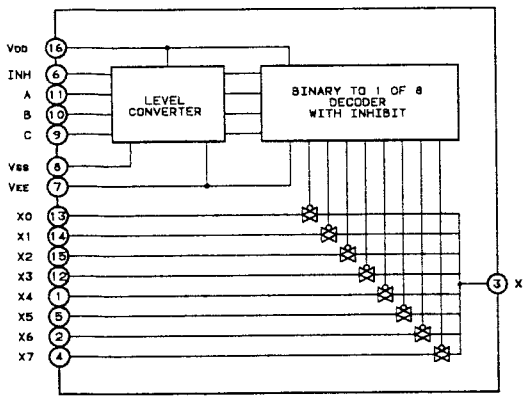


UPC1330HA BLOCK DIAGRAM

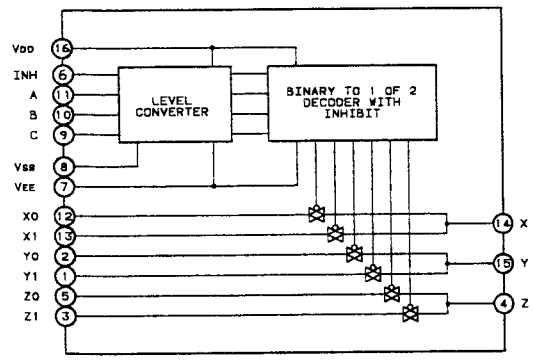


IC BLOCK DIAGRAM (Continued)

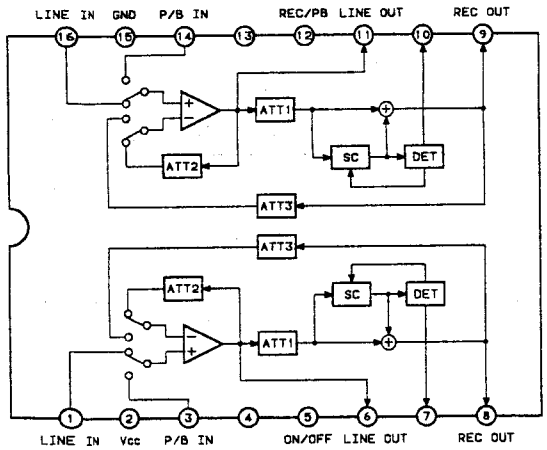
BU4051B BLOCK DIAGRAM



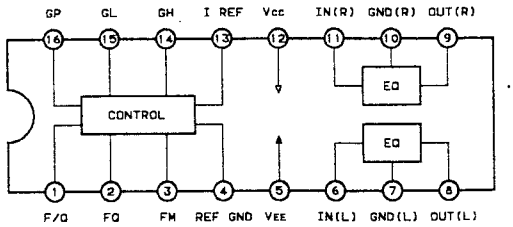
BU4053B BLOCK DIAGRAM



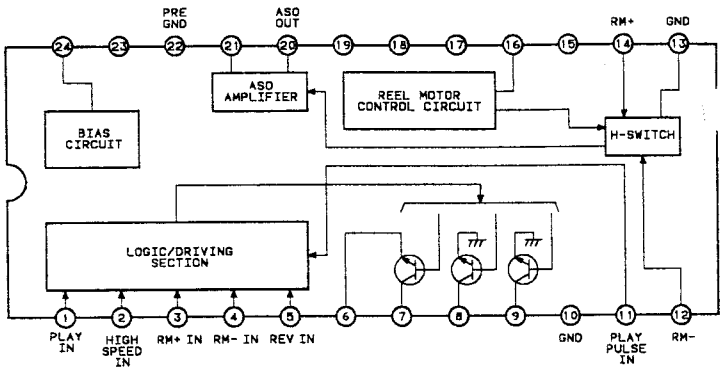
CXA1101P BLOCK DIAGRAM



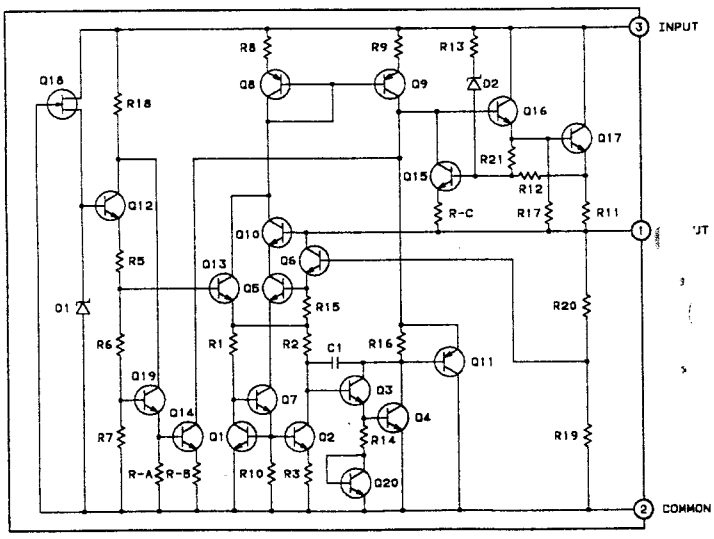
CXA1198AP BLOCK DIAGRAM



TA8121AN BLOCK DIAGRAM



NJM7805FA BLOCK DIAGRAM



Bezeichnung/Description
SERVICE MANUAL

Menge/Quantity
1

Teile-Nr./Parts No.
WM590180

LS-Nr.
817262 / 60

Lagerort
38B04

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